



harn[®] *moving innovations ▶*

Impaz drawer system

product
assembly
installation

IMPRESSIVE IMPAZ

Designed to inspire with the assurance of quality and reliability, the Harn Impaz drawer system and its versatile accessories make it ideal for most applications. Configurations are only limited by one's imagination. The installation and assembly procedures are designed to be fast, simple and precise using minimum tools. Impaz is a reliable, stylish, practical and economical solution for modern kitchens, homes and offices. It will impress even the most discerning users.



YOUR IDEAL DRAWER

The drawer sides come in four heights and six lengths to suit various storage requirements. Drawer sides and runners are epoxy coated in attractive colours guaranteed to compliment most cabinet finishes. The epoxy coating forms a smooth surface that is highly scratch resistance and easy to clean, keeping your cabinets looking great for many years.

The accessories offer options to customise and organise storage space and its contents. The Plug-In drawer sides, Clip-On front fixing brackets and Steel Backs offer assembly processes that provide optimal speed and precision.



FEATURE PACKED

Impaz drawers were designed with users in mind. Emphasis was placed on aesthetics, functionality, safety and ergonomics.

The self-closing feature ensures drawers are always properly closed. The double out-stop feature holds the drawer in place when fully extended, preventing it from being pulled out from its runner and avoiding damages or injuries.

The full extension drawers allow the convenience of a full view of the contents and easy retrieval of items especially useful in the lower sections of cabinets.



PERFORMANCE ASSURED

At Harn, quality is of paramount importance and does not stop at the product itself. We ensure our products are able to meet and exceed the expectations of our customers. We have a comprehensive Quality Management System framework and our work processes are ISO 9001 certified.

The Impaz drawer system is subject to stringent in-house tests to ensure it is fit for the most extreme conditions. Users can be assured of its performance and quality.



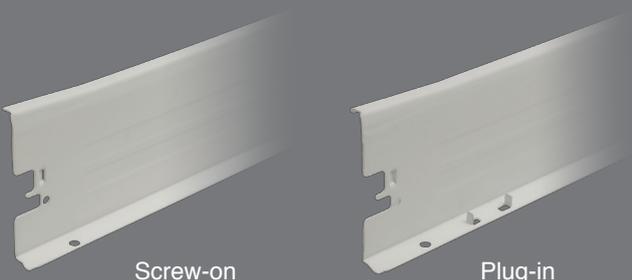
THE IDEAL SOLUTION

Impaz is available in single and full extension versions. The full extension offers an unobstructed view of the entire drawer when fully extended. The full extension kit readily converts a single extension drawer into a full extension drawer by exchanging the cabinet members.

The drawer sides come in heights of 85mm, 117mm, 149mm and 213mm. Drawer lengths range from 250mm to 550mm. Steel backs provide an option for sturdier drawers while Side Extends increase drawer depth.

Cabinetmakers are also provided with options that will minimise assembly time. The Plug-in drawer sides with Steel backs and Clip-on front brackets allow a drawer to be assembled in minimum time and effort. Jigs and templates assist in precise drawer assembly.

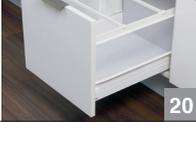
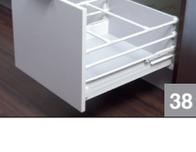
Impaz is the ideal solution for both users and cabinetmakers.



Screw-on

Plug-in



	Single Extension	Full Extension
Drawer S Standard Drawer Standard Inner Drawer Drawer Height - 85mm	  6	  22
Drawer T Standard Drawer Standard Inner Drawer Drawer Height - 117mm	  8	  24
Drawer U Standard Drawer Standard Inner Drawer Drawer Height - 149mm	  10	  26
Drawer V Standard Drawer Drawer Height - 213mm	 12	 28
Drawer MS Railing M Standard Drawer Drawer Height - 149mm	 14	 30
Drawer HS Double Railing H Standard Drawer Drawer Height - 213mm	 16	 32
Side Extend MS / HS Railing M / H Standard Drawer Drawer Height - 149mm / 213mm	 18	 34
Filing System	 20	 36
Divider Railing		 38
		 39
Full Extension Kit		 40
Larder Unit		 42
Accessories	44	Jigs & Devices
Assembly, Removal and Adjustments	46	51

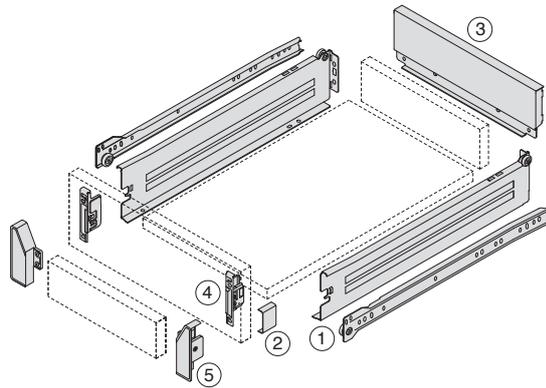
IMPAZ

Standard Drawer / Inner Drawer S - Single Extension

IMPAZ



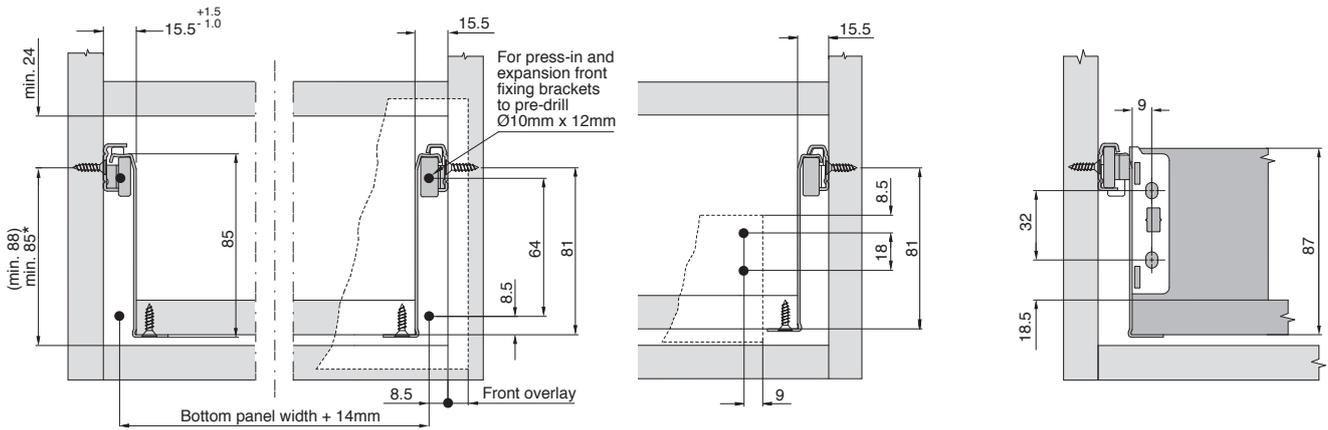
- Single extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 30kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended



①		Cabinet Profile Drawer Side Left / Right :		
Drawer Length		Screw-on	Plug-in	
270mm		4020.27.XX	4021.27.XX	
350mm		4020.35.XX	4021.35.XX	
400mm		4020.40.XX	4021.40.XX	
450mm		4020.45.XX	4021.45.XX	
500mm		4020.50.XX	4021.50.XX	
550mm		4020.55.XX	4021.55.XX	
②		Cover Cap-plain for Standard brackets		③
		2X	RBC.61040.XX	
		Cover Cap-plain for Clip-on brackets		Cabinet Width (16mm side panel)
			RBC.66040.XX	Article No. Standard
			Order Left & Right	400mm
				450mm
				500mm
				550mm
				600mm
④ - steel nickel plated		Front Fixing Bracket - Standard		
		Screw-on	RBF.11240.NI	
		Press-in	RBF.12240.NI	
		Expansion	RBF.13240.NI	
			Order Left & Right	
		Front Fixing Bracket - Clip-on		
		Screw-on	RBF.16040.NI	
		Press-in	RBF.17040.NI	
		Expansion	RBF.18040.NI	
			Order Left & Right	
⑤		Front Fixing Bracket		
			RBF.31040.XX	
			Order Left & Right	

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Inner Drawer



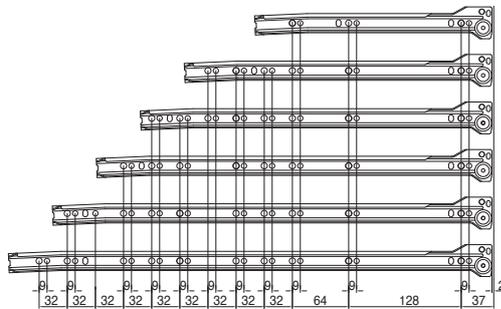
Cabinet Profile Screw Positions

Cutting Dimensions for 16mm Chipboard

Drawer Length

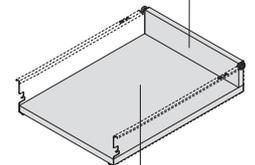
Min. Internal Cabinet Depth = Drawer Length + 3mm

- 270mm
- 350mm
- 400mm
- 450mm
- 500mm
- 550mm



Standard Drawer

Back panel
Width = Internal cabinet width - 31mm
Height = 71mm

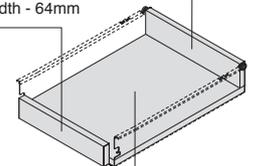


Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 2mm
Length (steel back) = Drawer length - 12mm

Inner Drawer

Back panel
Width = Internal cabinet width - 31mm
Height = 71mm

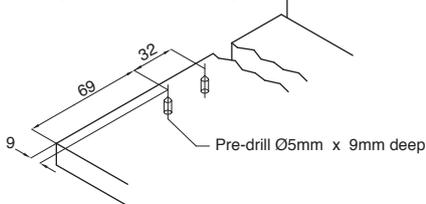
Front panel
Width = Internal cabinet width - 64mm
Height = 61mm



Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 18mm
Length (steel back) = Drawer length - 28mm

Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



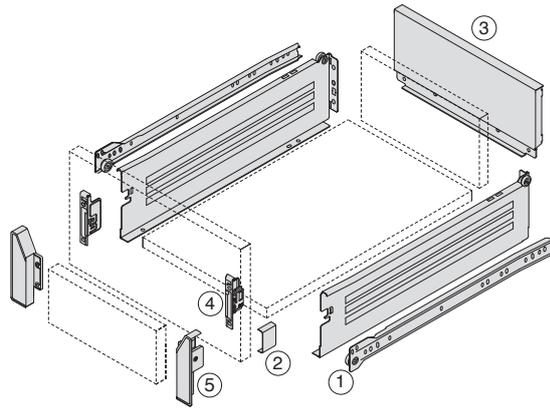
IMPAZ

Standard Drawer / Inner Drawer T - Single Extension

IMPAZ



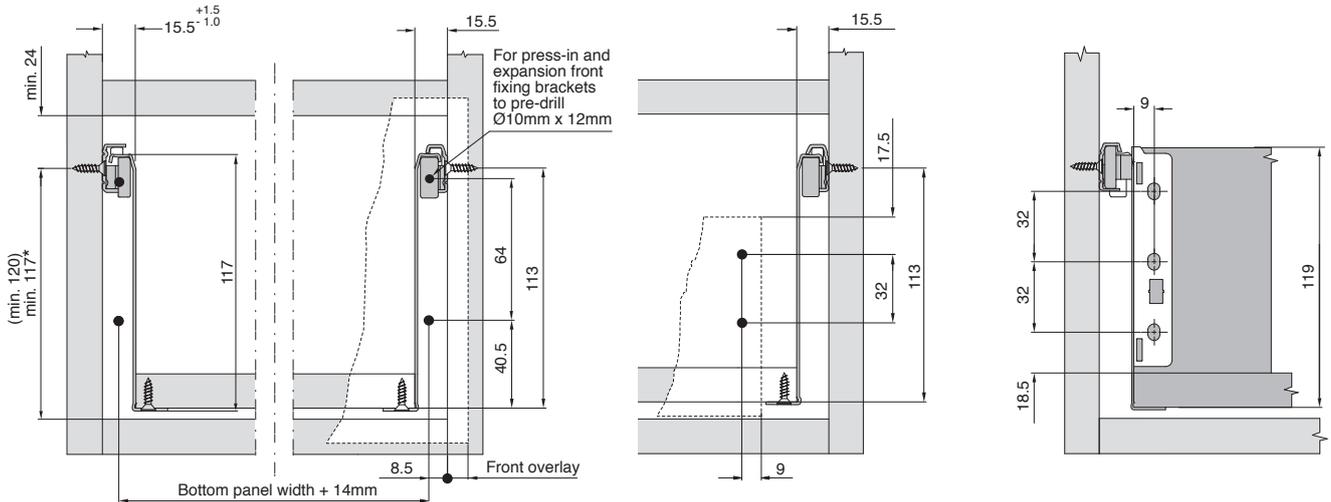
- Single extension
- Steel drawer side panels 117mm
- Epoxy coated
- Load capacity of 30kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended



	Cabinet Profile Drawer Side Left / Right :		
Drawer Length	Screw-on	Plug-in	
250mm	4320.25.XX	4321.25.XX	
350mm	4320.35.XX	4321.35.XX	
400mm	4320.40.XX	4321.40.XX	
450mm	4320.45.XX	4321.45.XX	
500mm	4320.50.XX	4321.50.XX	
550mm	4320.55.XX	4321.55.XX	
	Cover Cap-plain for Standard brackets		
	2X	RBC.61040.XX	Steel Back
	Cover Cap-plain for Clip-on brackets		Cabinet Width (16mm side panel)
		RBC.66040.XX	Article No. Standard
	Order Left & Right		400mm RSB32.336.XX
			450mm RSB32.386.XX
			500mm RSB32.436.XX
			550mm RSB32.486.XX
			600mm RSB32.536.XX
	Front Fixing Bracket - Standard		
		Screw-on	RBF.11240.NI
		Press-in	RBF.12240.NI
		Expansion	RBF.13240.NI
	Order Left & Right		
	Front Fixing Bracket - Clip-on		
		Screw-on	RBF.16040.NI
		Press-in	RBF.17040.NI
		Expansion	RBF.18040.NI
	Order Left & Right		
	Front Fixing Bracket		
			RBF.33040.XX
	Order Left & Right		

Colour Code XX
 Standard - 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Inner Drawer



() Inner Drawer * Add 8mm when used with 201.000 Drawer Front Locking Piece.

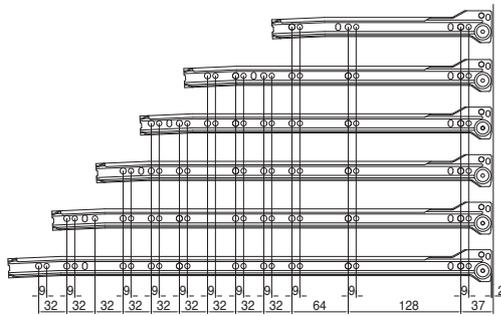
Cabinet Profile Screw Positions

Cutting Dimensions for 16mm Chipboard

Drawer Length

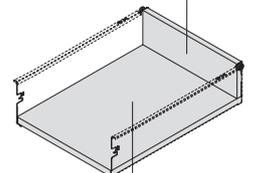
Min. Internal Cabinet Depth = Drawer Length + 3mm

- 250mm
- 350mm
- 400mm
- 450mm
- 500mm
- 550mm



Standard Drawer

Back panel
Width = Internal cabinet width - 31mm
Height = 103mm

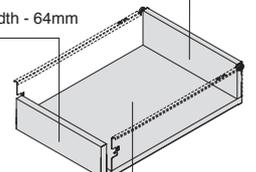


Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 2mm
Length (steel back) = Drawer length - 12mm

Inner Drawer

Back panel
Width = Internal cabinet width - 31mm
Height = 103mm

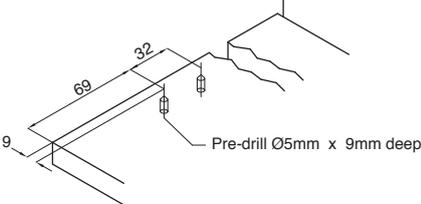
Front panel
Width = Internal cabinet width - 64mm
Height = 93mm



Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 18mm
Length (steel back) = Drawer length - 28mm

Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



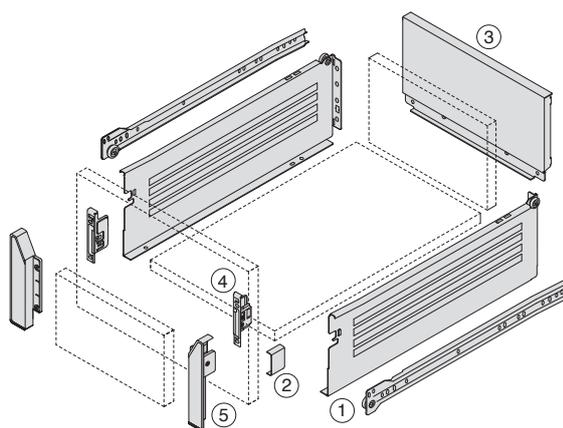
IMPAZ

Standard Drawer / Inner Drawer U - Single Extension

IMPAZ



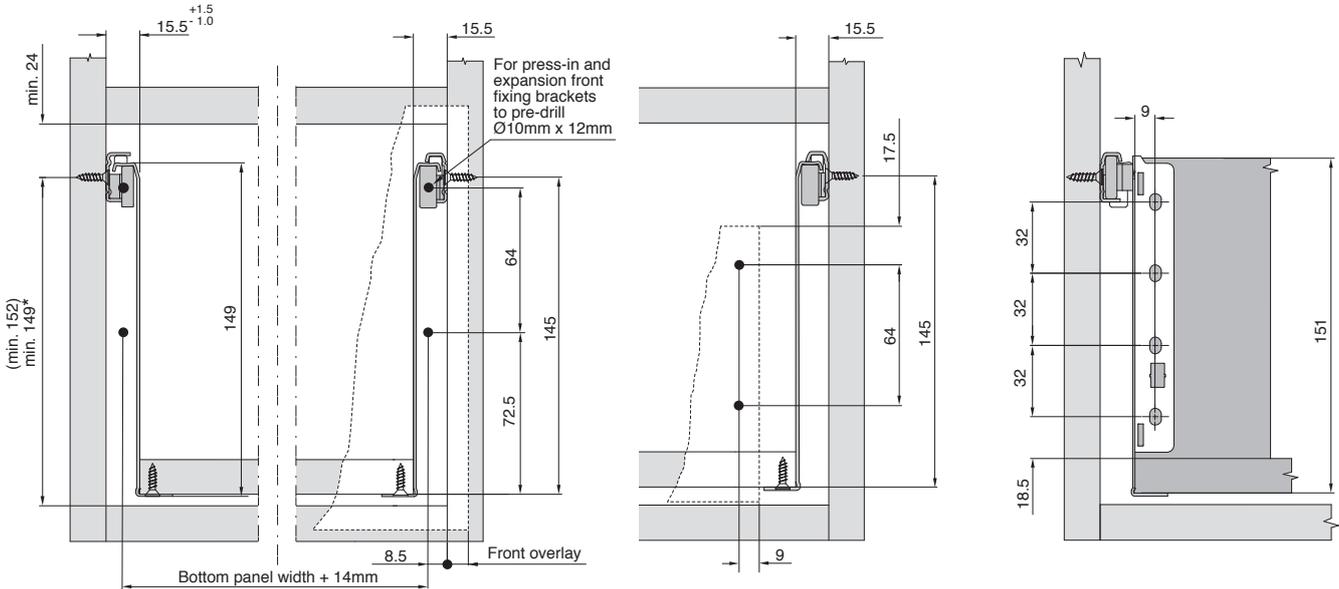
- Single extension
- Steel drawer side panels 149mm
- Epoxy coated
- Load capacity of 30kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended



①		Cabinet Profile Drawer Side Left / Right :		
		Drawer Length	Screw-on	Plug-in
		350mm	4620.35.XX	4621.35.XX
		400mm	4620.40.XX	4621.40.XX
		450mm	4620.45.XX	4621.45.XX
		500mm	4620.50.XX	4621.50.XX
		550mm	4620.55.XX	4621.55.XX
②		Cover Cap-plain for Standard brackets		
		2X	RBC.61040.XX	
	Cover Cap-plain for Clip-on brackets	RBC.66040.XX	Cabinet Width (16mm side panel)	
		Order Left & Right		
③		Steel Back		
		Article No. Standard		
		400mm	RSB62.336.XX	
		450mm	RSB62.386.XX	
		500mm	RSB62.436.XX	
		550mm	RSB62.486.XX	
		600mm	RSB62.536.XX	
④		Front Fixing Bracket - Standard		
		Order Left & Right		
		Steel nickel plated		
		➤ Screw-on	RBF.11240.NI	
		▮ Press-in	RBF.12240.NI	
		▮ Expansion	RBF.13240.NI	
	Front Fixing Bracket - Clip-on	➤ Screw-on	RBF.16040.NI	
		▮ Press-in	RBF.17040.NI	
		▮ Expansion	RBF.18040.NI	
		Order Left & Right		
⑤		Front Fixing Bracket		
		RBF.36040.XX		
		Order Left & Right		

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Inner Drawer



() Inner Drawer * Add 8mm when used with 201.000 Drawer Front Locking Piece.

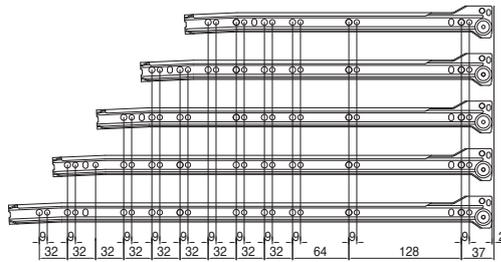
Cabinet Profile Screw Positions

Cutting Dimensions for 16mm Chipboard

Drawer Length

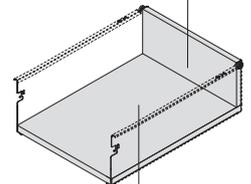
Min. Internal Cabinet Depth = Drawer Length + 3mm

- 350mm
- 400mm
- 450mm
- 500mm
- 550mm



Standard Drawer

Back panel
Width = Internal cabinet width - 31mm
Height = 135mm

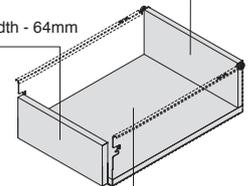


Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 2mm
Length (steel back) = Drawer length - 12mm

Inner Drawer

Back panel
Width = Internal cabinet width - 31mm
Height = 135mm

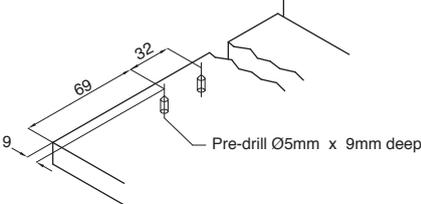
Front panel
Width = Internal cabinet width - 64mm
Height = 125mm



Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 18mm
Length (steel back) = Drawer length - 28mm

Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



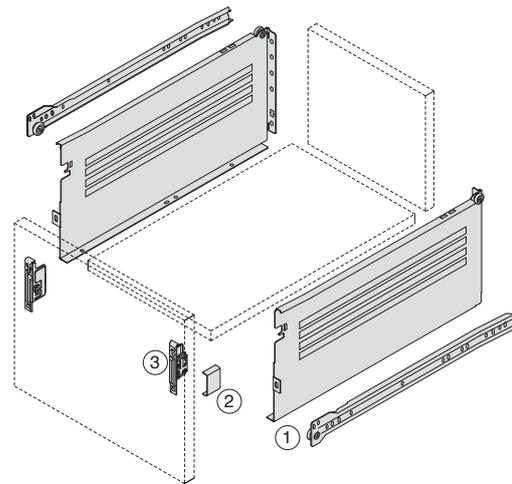
IMPAZ

Standard Drawer V - Single Extension

IMPAZ



- Single extension
- Steel drawer side panels 213mm
- Epoxy coated
- Load capacity of 30kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended



Drawer Length	Screw-on	Plug-in
350mm	4920.35.XX	4921.35.XX
500mm	4920.50.XX	4921.50.XX

Cover Cap-plain for Standard brackets	
2X	RBC.61040.XX

Cover Cap-plain for Clip-on brackets	
	RBC.66040.XX
Order Left & Right	

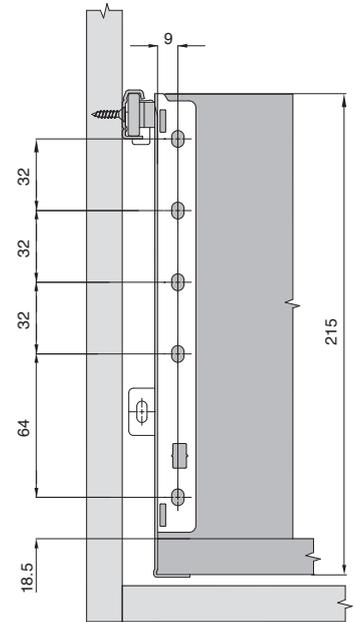
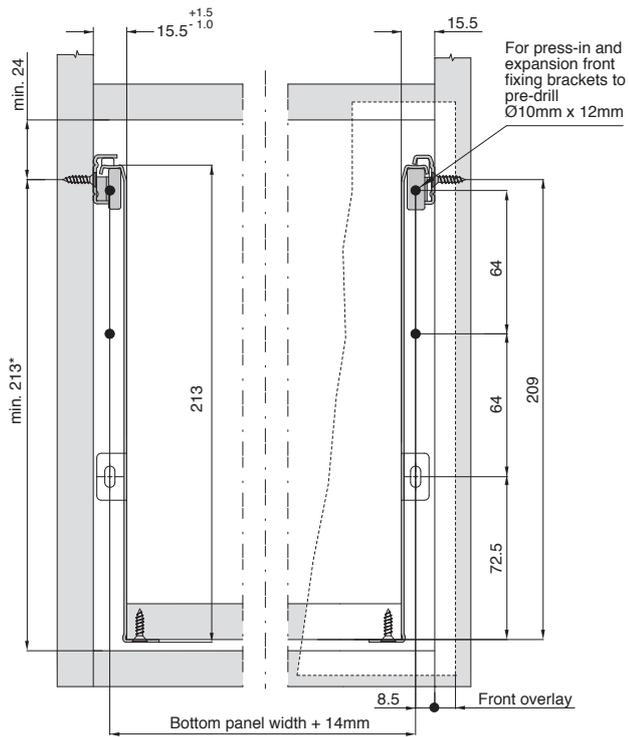
Front Fixing Bracket - Standard	
Screw-on	RBF.11240.NI
Press-in	RBF.12240.NI
Expansion	RBF.13240.NI
Order Left & Right	

Front Fixing Bracket - Clip-on	
Screw-on	RBF.16040.NI
Press-in	RBF.17040.NI
Expansion	RBF.18040.NI
Order Left & Right	

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Space Requirements and Front Installation Dimensions

Back Installation Dimensions



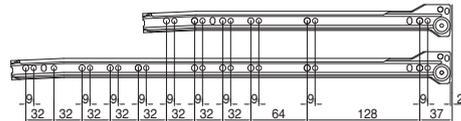
* Add 8mm when used with 201.000 Drawer Front Locking Piece.

Cabinet Profile Screw Positions

Cutting Dimensions for 16mm Chipboard

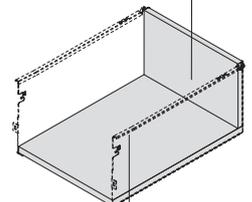
- Drawer Length
- 350mm
- 500mm

Min. Internal Cabinet Depth = Drawer Length + 3mm



Standard Drawer

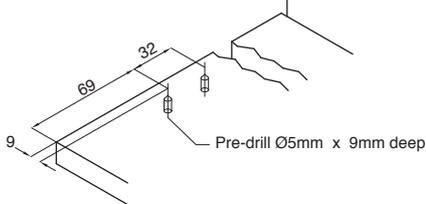
Back panel
Width = Internal cabinet width - 31mm
Height = 199mm



Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 2mm

Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



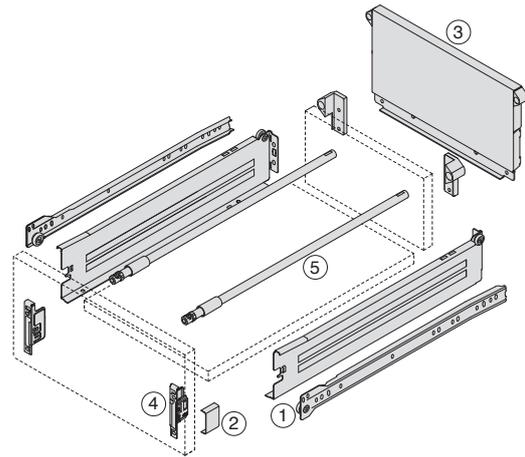
IMPAZ

Standard Drawer Railing MS - Single Extension

IMPAZ



- Single extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 30kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended
- Tilt adjustment of drawer front



①	Cabinet Profile Drawer Side Left / Right :		⑤	Railing Set Left / Right :	
	Drawer Length	Screw-on Plug-in		Inclusive of Screw-on and Expansion railing adaptor	
	350mm	4020.35.XX 4021.35.XX		RRA-NE.328.XX	
	400mm	4020.40.XX 4021.40.XX		RRA-NE.378.XX	
	450mm	4020.45.XX 4021.45.XX		RRA-NE.428.XX	
	500mm	4020.50.XX 4021.50.XX		RRA-NE.478.XX	
	550mm	4020.55.XX 4021.55.XX		RRA-NE.528.XX	
②	Cover Cap-plain for Standard brackets		③	Steel Back	
	2X	RBC.61040.XX			
④ - steel nickel plated	Cover Cap-plain for Clip-on brackets		Cabinet Width (16mm side panel)	System MS	System HS
		RBC.66040.XX Order Left & Right	400mm	RSB02R.336.XX	Available Upon Request
			450mm	RSB02R.386.XX	
			500mm	RSB02R.436.XX	
			550mm	RSB02R.486.XX	
			600mm	RSB02R.536.XX	
④	Front Fixing Bracket - Standard				
	➤ Screw-on	RBF.11240.NI			
	▢ Press-in	RBF.12240.NI			
	▢ Expansion	RBF.13240.NI			
	Order Left & Right				
④	Front Fixing Bracket - Clip-on				
	➤ Screw-on	RBF.16040.NI			
	▢ Press-in	RBF.17040.NI			
	▢ Expansion	RBF.18040.NI			
	Order Left & Right				

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

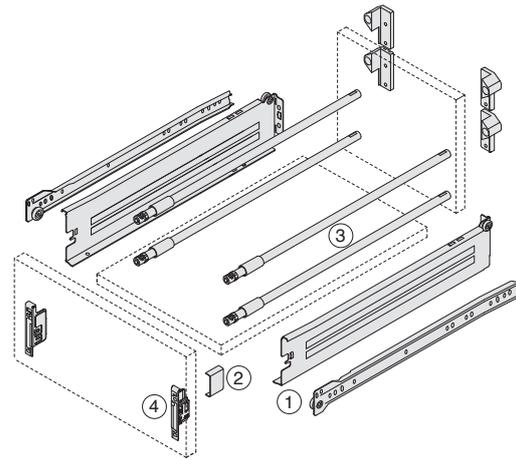
IMPAZ

Standard Drawer Double Railing HS - Single Extension

IMPAZ



- Single extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 30kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended
- Tilt adjustment of drawer front

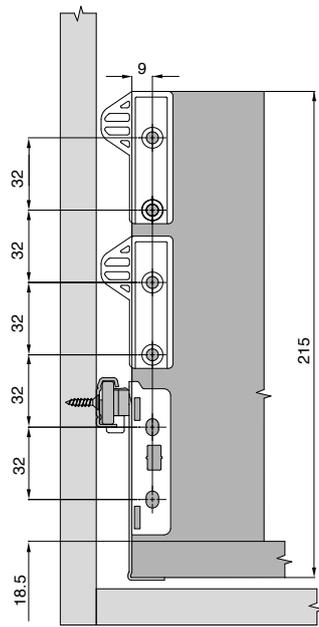
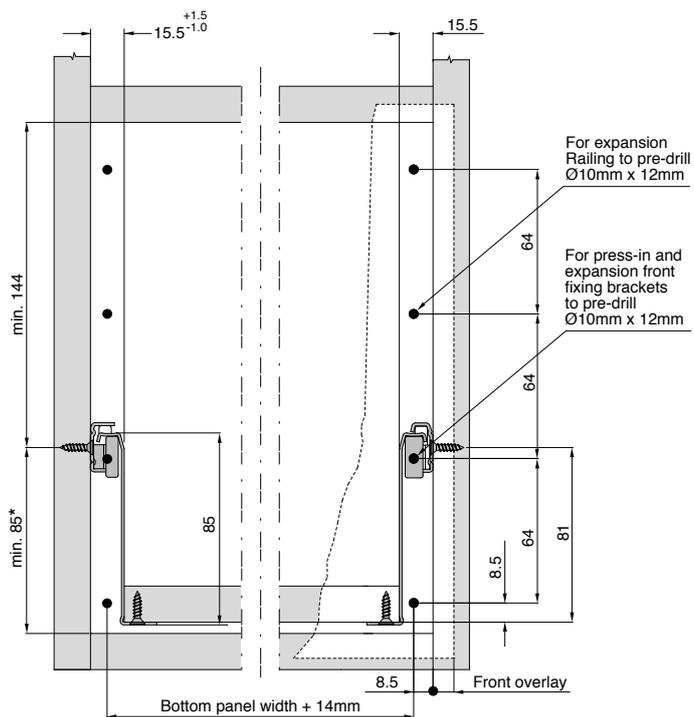


①	Cabinet Profile Drawer Side Left / Right :		③	Railing Set Left / Right :	
	Drawer Length	Screw-on		Plug-in	Inclusive of Screw-on and Expansion railing adaptor
	350mm	4020.35.XX	4021.35.XX	2X	RRA-NE.328.XX
	400mm	4020.40.XX	4021.40.XX	2X	RRA-NE.378.XX
	450mm	4020.45.XX	4021.45.XX	2X	RRA-NE.428.XX
	500mm	4020.50.XX	4021.50.XX	2X	RRA-NE.478.XX
	550mm	4020.55.XX	4021.55.XX	2X	RRA-NE.528.XX
②	Cover Cap-plain for Standard brackets				
		2X	RBC.61040.XX		
	Cover Cap-plain for Clip-on brackets				
			RBC.66040.XX		
		Order Left & Right			
④ - steel nickel plated	Front Fixing Bracket - Standard				
	Screw-on	RBF.11240.NI			
	Press-in	RBF.12240.NI			
	Expansion	RBF.13240.NI			
	Order Left & Right				
	Front Fixing Bracket - Clip-on				
	Screw-on	RBF.16040.NI			
	Press-in	RBF.17040.NI			
	Expansion	RBF.18040.NI			
	Order Left & Right				

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Space Requirements and Front Installation Dimensions

Back Installation Dimensions



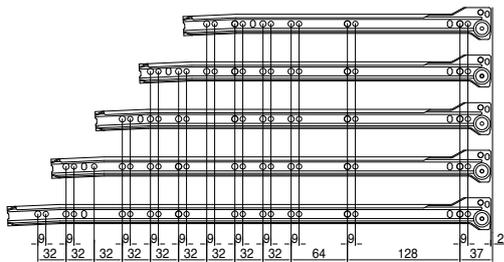
* Add 8mm when used with 201.000 Drawer Front Locking Piece.

Cabinet Profile Screw Positions

Cutting Dimensions for 16mm Chipboard

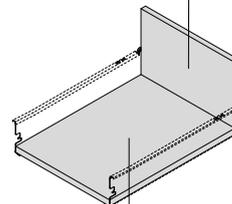
- Drawer Length**
- 350mm
 - 400mm
 - 450mm
 - 500mm
 - 550mm

Min. Internal Cabinet Depth = Drawer Length + 3mm



Standard Drawer

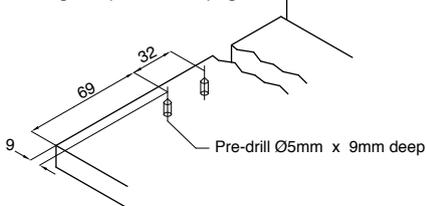
Back panel
 Width = Internal cabinet width - 31mm
 Height = 199mm



Bottom panel
 Width = Internal cabinet width - 31mm
 Length (wooden back) = Drawer length - 2mm
 Length (steel back) = Drawer length - 12mm

Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



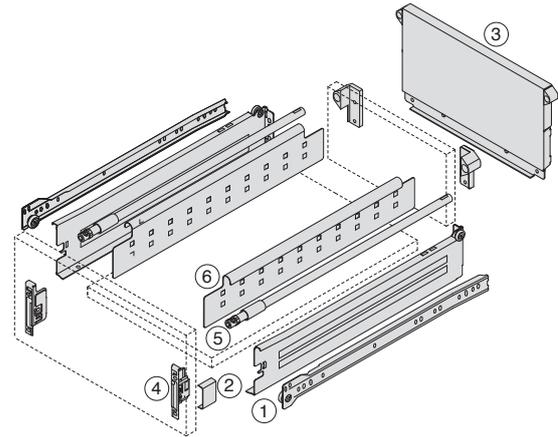
IMPAZ

Standard Drawer Side Extend MS / HS - Single Extension

IMPAZ



- Single extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 30kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended
- Tilt adjustment of drawer front

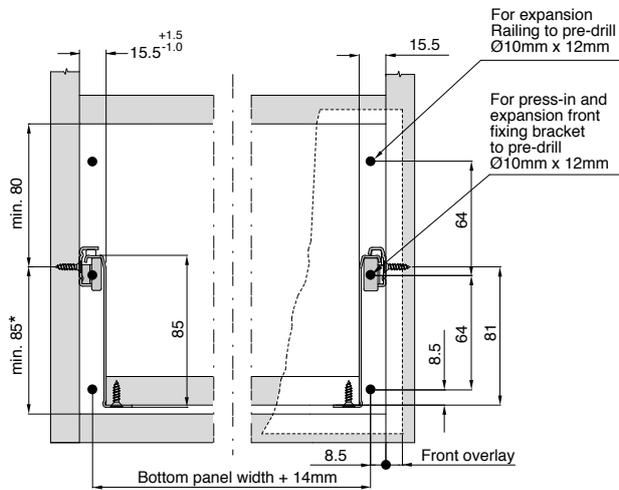


①	Cabinet Profile Drawer Side Left / Right :		⑤	Railing Set Left / Right :	
	Drawer Length	Screw-on Plug-in		Inclusive of Screw-on and Expansion railing adaptor	
	350mm	4020.35.XX 4021.35.XX		RRA-NE.328.XX	
	400mm	4020.40.XX 4021.40.XX		RRA-NE.378.XX	
	450mm	4020.45.XX 4021.45.XX		RRA-NE.428.XX	
	500mm	4020.50.XX 4021.50.XX		RRA-NE.478.XX	
	550mm	4020.55.XX 4021.55.XX		RRA-NE.528.XX	
②	Cover Cap-plain for Standard brackets		③	Steel Back	
		2X RBC.61040.XX			
	Cover Cap-plain for Clip-on brackets		Cabinet Width (16mm side panel)	System MS	System HS
		RBC.66040.XX	400mm	RSB02R.336.XX	Available Upon Request
		Order Left & Right	450mm	RSB02R.386.XX	
			500mm	RSB02R.436.XX	
			550mm	RSB02R.486.XX	
			600mm	RSB02R.536.XX	
④ - steel nickel plated	Front Fixing Bracket - Standard		⑥	Side Extend	
				Drawer Length	System MS
	➤ Screw-on	RBF.11240.NI	350mm	2X RSE064.350.XX	2X RSE128.350.XX
	▤ Press-in	RBF.12240.NI	400mm	2X RSE064.400.XX	2X RSE128.400.XX
	▥ Expansion	RBF.13240.NI	450mm	2X RSE064.450.XX	2X RSE128.450.XX
		Order Left & Right	500mm	2X RSE064.500.XX	2X RSE128.500.XX
	Front Fixing Bracket - Clip-on		550mm	2X RSE064.550.XX	2X RSE128.550.XX
	➤ Screw-on	RBF.16040.NI			
	▤ Press-in	RBF.17040.NI			
	▥ Expansion	RBF.18040.NI			
		Order Left & Right			

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

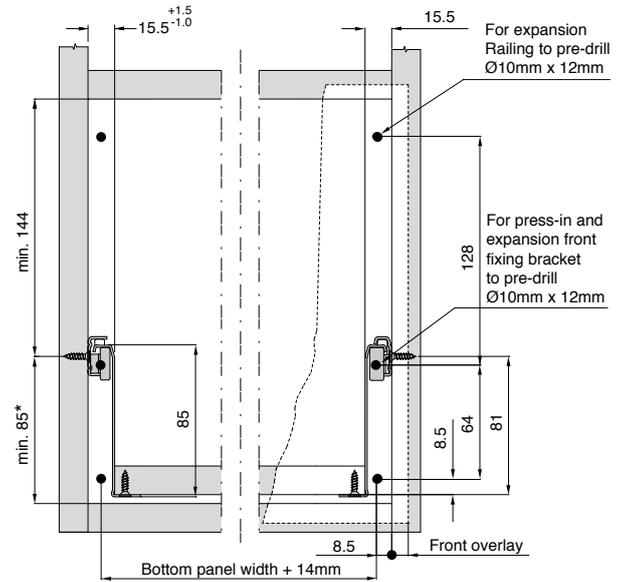
Spare Requirements and Front Installation Dimensions

System MS



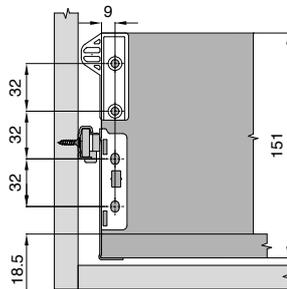
* Add 8mm when used with 201.000 Drawer Front Locking Piece.

System HS

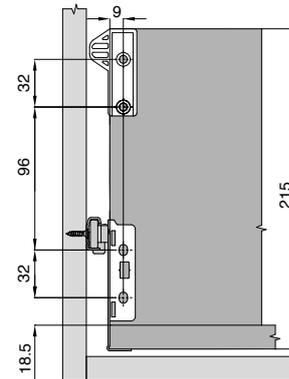


Back Installation Dimensions

System MS



System HS



Cabinet Profile Screw Positions

Drawer Length

Min. Internal Cabinet Depth = Drawer Length + 3mm

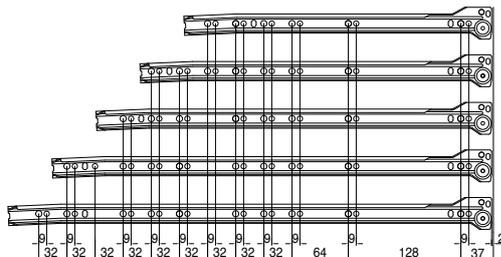
350mm

400mm

450mm

500mm

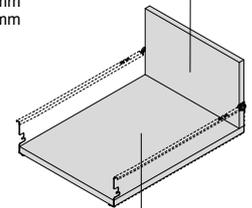
550mm



Cutting Dimensions for 16mm Chipboard

Standard Drawer

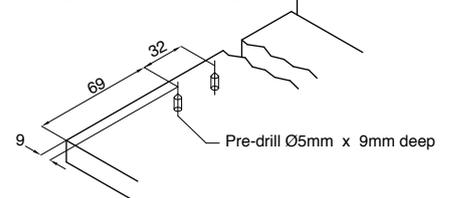
Back panel
 Width = Internal cabinet width - 31mm
 Height (System MS) = 135mm
 Height (System HS) = 199mm



Bottom panel
 Width = Internal cabinet width - 31mm
 Length (wooden back) = Drawer length - 2mm
 Length (steel back) = Drawer length - 12mm

Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



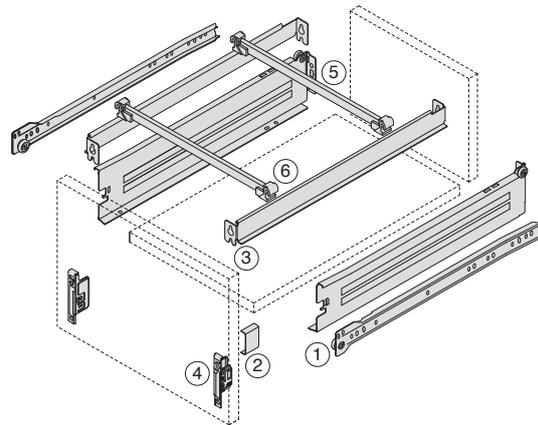
IMPAZ

Filing System Standard Drawer - Single Extension

IMPAZ



- Single extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 30kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended



①	Cabinet Profile Drawer Side Left / Right :		③	Side Hanging Rail Left / Right :	
	Drawer Length	Screw-on			Plug-in
	450mm	4020.45.XX	4021.45.XX	450mm	RMF.450.XX
	500mm	4020.50.XX	4021.50.XX	500mm	RMF.500.XX
	550mm	4020.55.XX	4021.55.XX	550mm	RMF.550.XX

②	Cover Cap-plain for Standard brackets		⑤	Cross Hanging Rail
	2X	RBC.61040.XX		
	Cover Cap-plain for Clip-on brackets		⑥	Cross Hanging Rail Connector
		RBC.66040.XX		
	Order Left & Right			

④ - steel nickel plated	Front Fixing Bracket - Standard	
		Screw-on
	Press-in	RBF.12240.NI
	Expansion	RBF.13240.NI
	Order Left & Right	

	Front Fixing Bracket - Clip-on	
		Screw-on
	Press-in	RBF.17040.NI
	Expansion	RBF.18040.NI
	Order Left & Right	

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

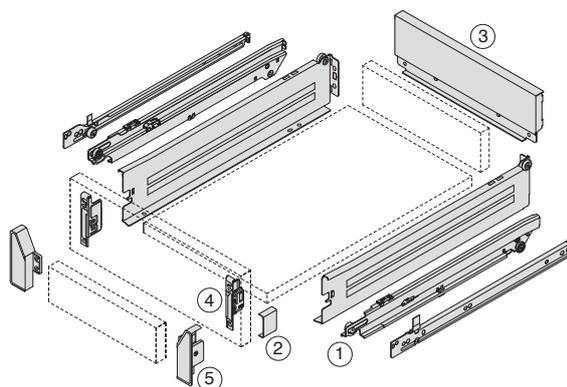
IMPAZ

Standard Drawer / Inner Drawer S - Full Extension

IMPAZ



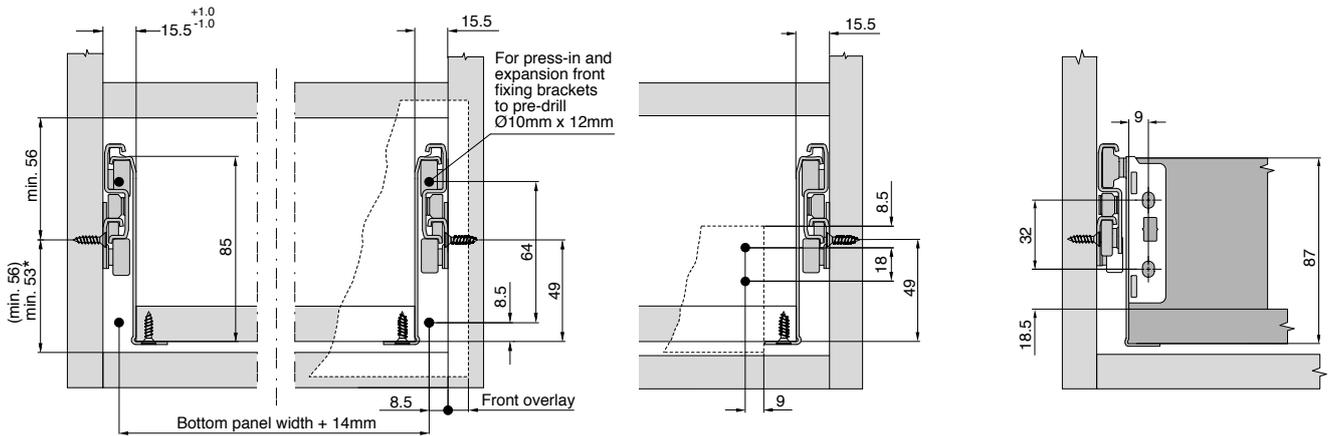
- Full extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 40kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended



①		Cabinet Profile Drawer Side Left / Right :		
	Drawer Length	Screw-on	Plug-in	
	270mm	5020N.27.XX	5021N.27.XX	
	350mm	5020N.35.XX	5021N.35.XX	
	400mm	5020N.40.XX	5021N.40.XX	
	450mm	5020N.45.XX	5021N.45.XX	
	500mm	5020N.50.XX	5021N.50.XX	
	550mm	5020N.55.XX	5021N.55.XX	
②		Cover Cap-plain for Standard brackets		③
		2X	RBC.61040.XX	
		Cover Cap-plain for Clip-on brackets		Cabinet Width (16mm side panel)
			RBC.66040.XX	Article No. Standard
			Order Left & Right	400mm
				450mm
				500mm
				550mm
				600mm
④		Front Fixing Bracket - Standard		
			Screw-on	RBF.11240.NI
			Press-in	RBF.12240.NI
			Expansion	RBF.13240.NI
				Order Left & Right
		Front Fixing Bracket - Clip-on		
			Screw-on	RBF.16040.NI
			Press-in	RBF.17040.NI
			Expansion	RBF.18040.NI
				Order Left & Right
⑤		Front Fixing Bracket		
				RBF.31040.XX
				Order Left & Right

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Inner Drawer



() Inner Drawer *Add 8mm when used with 201.000 Drawer Front Locking Piece.

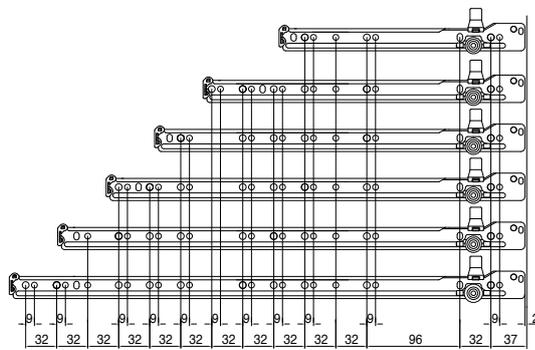
Cabinet Profile Screw Positions

Cutting Dimensions for 16mm Chipboard

Drawer Length

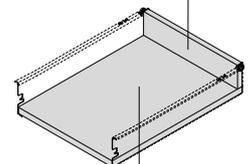
Min. Internal Cabinet Depth = Drawer Length + 8mm
Over Extension = 13mm

- 270mm
- 350mm
- 400mm
- 450mm
- 500mm
- 550mm



Standard Drawer

Back panel
Width = Internal cabinet width - 31mm
Height = 71mm

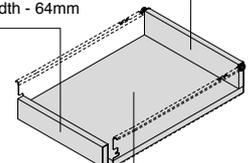


Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 2mm
Length (steel back) = Drawer length - 12mm

Inner Drawer

Back panel
Width = Internal cabinet width - 31mm
Height = 71mm

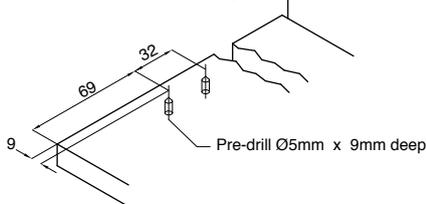
Front panel
Width = Internal cabinet width - 64mm
Height = 61mm



Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 18mm
Length (steel back) = Drawer length - 28mm

Pre-drilling Dimension of Bottom Panel for Plug-in

Drilling Template see page 52



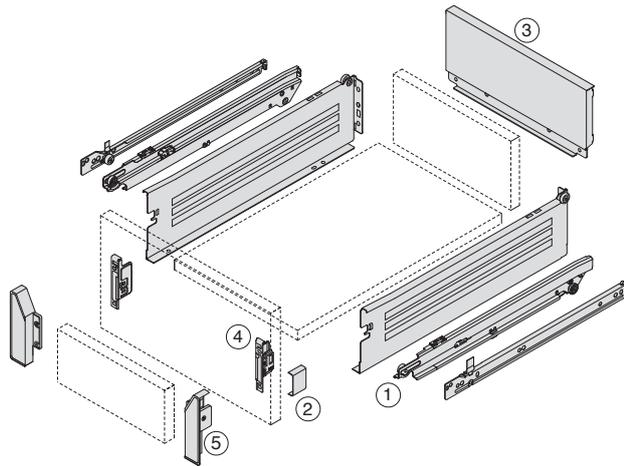
IMPAZ

Standard Drawer / Inner Drawer T - Full Extension

IMPAZ



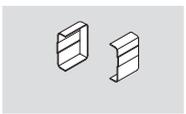
- Full extension
- Steel drawer side panels 117mm
- Epoxy coated
- Load capacity of 40kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended

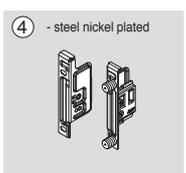


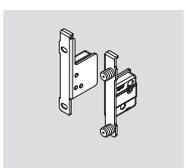
	Cabinet Profile Drawer Side	
	Left / Right :	
Drawer Length	Screw-on	Plug-in

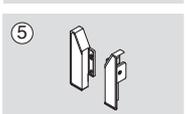
350mm	5320N.35.XX	5321N.35.XX
400mm	5320N.40.XX	5321N.40.XX
450mm	5320N.45.XX	5321N.45.XX
500mm	5320N.50.XX	5321N.50.XX
550mm	5320N.55.XX	5321N.55.XX

	Cover Cap-plain for Standard brackets			Steel Back
	2X	RBC.61040.XX		

	Cover Cap-plain for Clip-on brackets		Cabinet Width (16mm side panel)	Article No. Standard
		RBC.66040.XX		

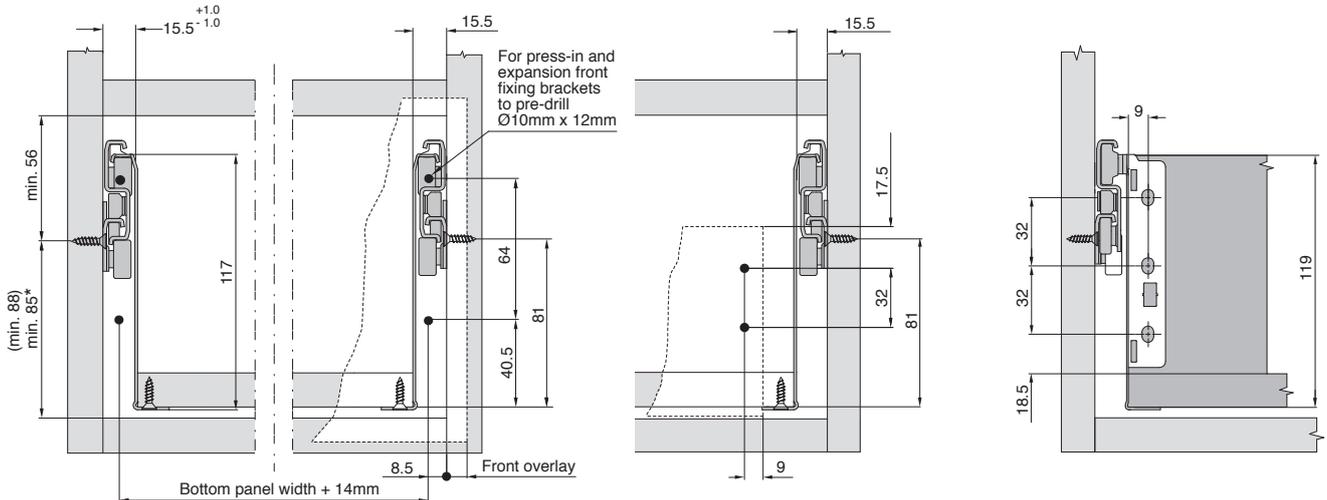
	Front Fixing Bracket - Standard		450mm	RSB32.386.XX
	 Screw-on	RBF.11240.NI	500mm	RSB32.436.XX
	 Press-in	RBF.12240.NI	550mm	RSB32.486.XX
	 Expansion	RBF.13240.NI	600mm	RSB32.536.XX
	Order Left & Right			

	Front Fixing Bracket - Clip-on			
	 Screw-on	RBF.16040.NI		
	 Press-in	RBF.17040.NI		
	 Expansion	RBF.18040.NI		
	Order Left & Right			

	Front Fixing Bracket			
		RBF.33040.XX		
	Order Left & Right			

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Inner Drawer



() Inner Drawer * Add 8mm when used with 201.000 Drawer Front Locking Piece.

Cabinet Profile Screw Positions

Cutting Dimensions for 16mm Chipboard

Drawer Length

Min. Internal Cabinet Depth = Drawer Length + 8mm
Over Extension = 13mm

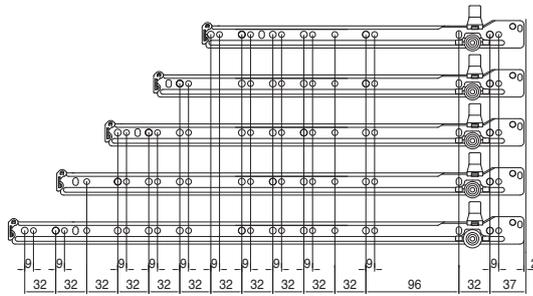
350mm

400mm

450mm

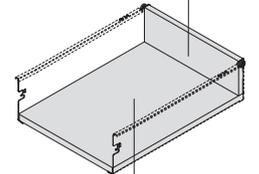
500mm

550mm



Standard Drawer

Back panel
Width = Internal cabinet width - 31mm
Height = 103mm

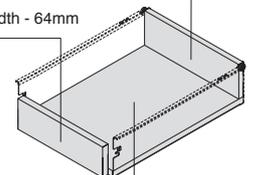


Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 2mm
Length (steel back) = Drawer length - 12mm

Inner Drawer

Back panel
Width = Internal cabinet width - 31mm
Height = 103mm

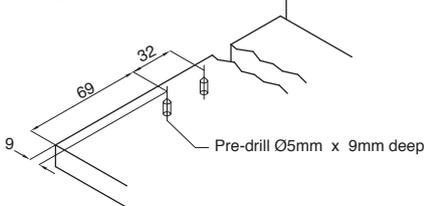
Front panel
Width = Internal cabinet width - 64mm
Height = 93mm



Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 18mm
Length (steel back) = Drawer length - 28mm

Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



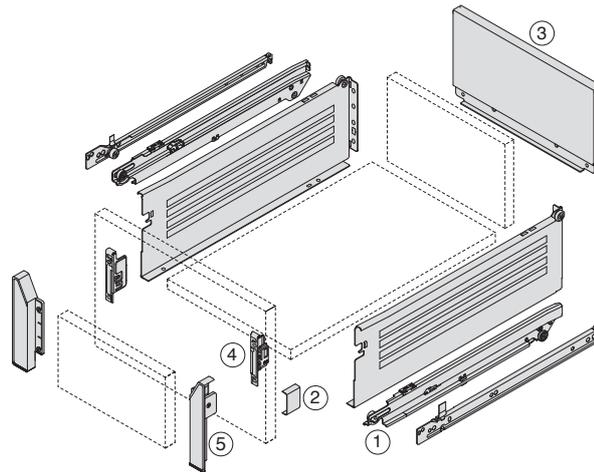
IMPAZ

Standard Drawer / Inner Drawer U - Full Extension

IMPAZ



- Full extension
- Steel drawer side panels 149mm
- Epoxy coated
- Load capacity of 40kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended



①		Cabinet Profile Drawer Side Left / Right :		
		Drawer Length	Screw-on	Plug-in
		350mm	5620N.35.XX	5621N.35.XX
		400mm	5620N.40.XX	5621N.40.XX
		450mm	5620N.45.XX	5621N.45.XX
		500mm	5620N.50.XX	5621N.50.XX
		550mm	5620N.55.XX	5621N.55.XX
②		Cover Cap-plain for Standard brackets		
		2X	RBC.61040.XX	
	Cover Cap-plain for Clip-on brackets		③	
		RBC.66040.XX		Cabinet Width (16mm side panel)
		Order Left & Right	Article No. Standard	
			400mm	RSB62.336.XX
			450mm	RSB62.386.XX
			500mm	RSB62.436.XX
			550mm	RSB62.486.XX
			600mm	RSB62.536.XX
④ - steel nickel plated		Front Fixing Bracket - Standard		
		Screw-on	RBF.11240.NI	
		Press-in	RBF.12240.NI	
		Expansion	RBF.13240.NI	
		Order Left & Right		
	Front Fixing Bracket - Clip-on			
	Screw-on	RBF.16040.NI		
	Press-in	RBF.17040.NI		
	Expansion	RBF.18040.NI		
		Order Left & Right		
⑤	Front Fixing Bracket			
		RBF.36040.XX		
		Order Left & Right		

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

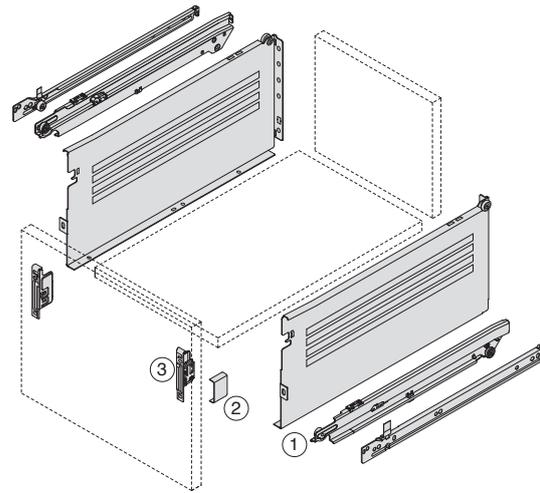
IMPAZ

Standard Drawer V - Full Extension

IMPAZ



- Full extension
- Steel drawer side panels 213mm
- Epoxy coated
- Load capacity of 40kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended



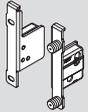
	Cabinet Profile Drawer Side Left / Right :	
	Drawer Length	Screw-on

350mm	5920N.35.XX	5921N.35.XX
500mm	5920N.50.XX	5921N.50.XX

	Cover Cap-plain for Standard brackets	
	2X	RBC.61040.XX

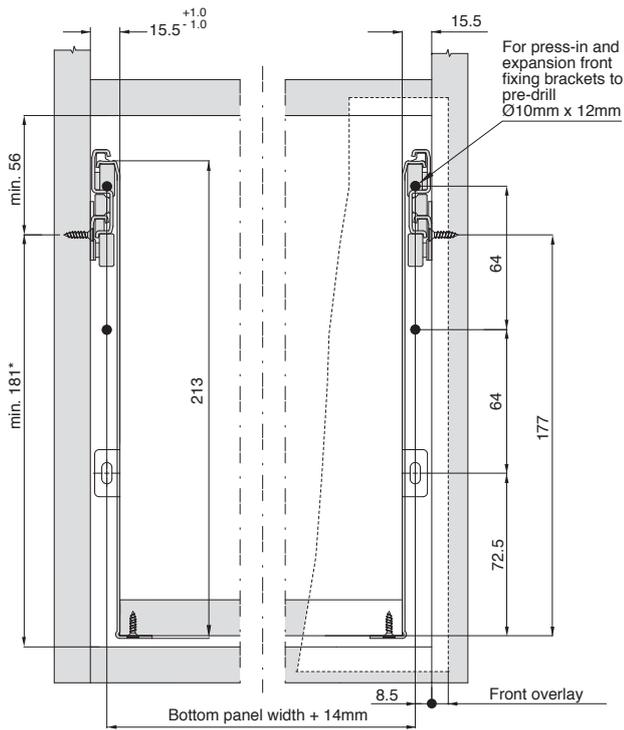
	Cover Cap-plain for Clip-on brackets	
		RBC.66040.XX Order Left & Right

	Front Fixing Bracket - Standard	
	 Screw-on	RBF.11240.NI
	 Press-in	RBF.12240.NI
	 Expansion	RBF.13240.NI
	Order Left & Right	

	Front Fixing Bracket - Clip-on	
	 Screw-on	RBF.16040.NI
	 Press-in	RBF.17040.NI
	 Expansion	RBF.18040.NI
	Order Left & Right	

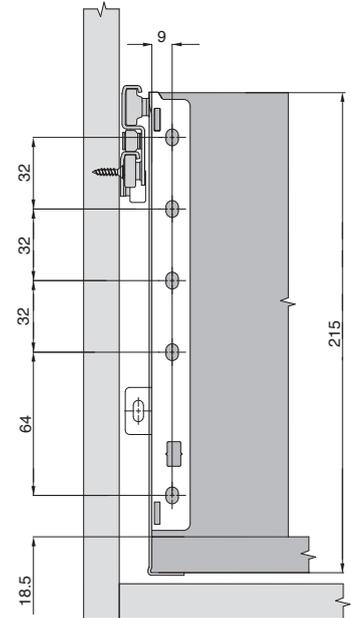
Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Space Requirements and Front Installation Dimensions



* Add 8mm when used with 201.000 Drawer Front Locking Piece.

Back Installation Dimensions



IMPAZ

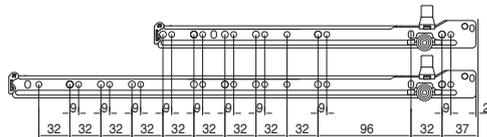
Cabinet Profile Screw Positions

Drawer Length

Min. Internal Cabinet Depth = Drawer Length + 3mm

350mm

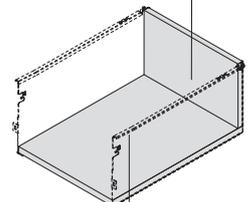
500mm



Cutting Dimensions for 16mm Chipboard

Standard Drawer

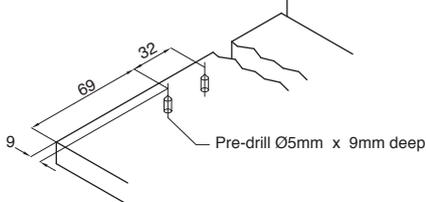
Back panel
Width = Internal cabinet width - 31mm
Height = 199mm



Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 2mm

Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



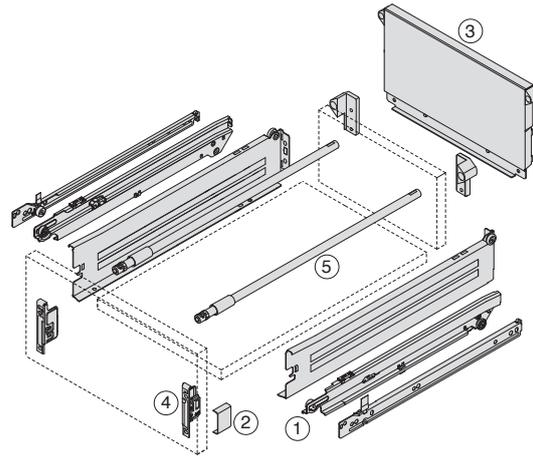
IMPAZ

Standard Drawer Railing MS - Full Extension

IMPAZ



- Full extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 40kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended
- Tilt adjustment of drawer front



Drawer Length	Cabinet Profile Drawer Side Left / Right :		Railing Set Left / Right :
	Screw-on	Plug-in	
350mm	5020N.35.XX	5021N.35.XX	RRA-NE.328.XX
400mm	5020N.40.XX	5021N.40.XX	RRA-NE.378.XX
450mm	5020N.45.XX	5021N.45.XX	RRA-NE.428.XX
500mm	5020N.50.XX	5021N.50.XX	RRA-NE.478.XX
550mm	5020N.55.XX	5021N.55.XX	RRA-NE.528.XX

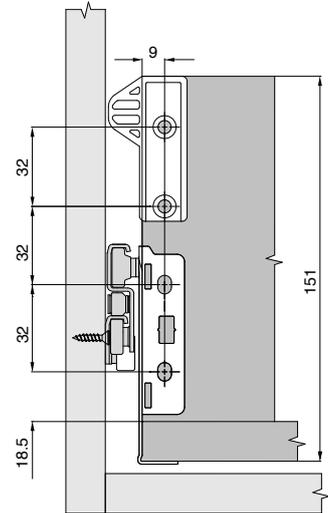
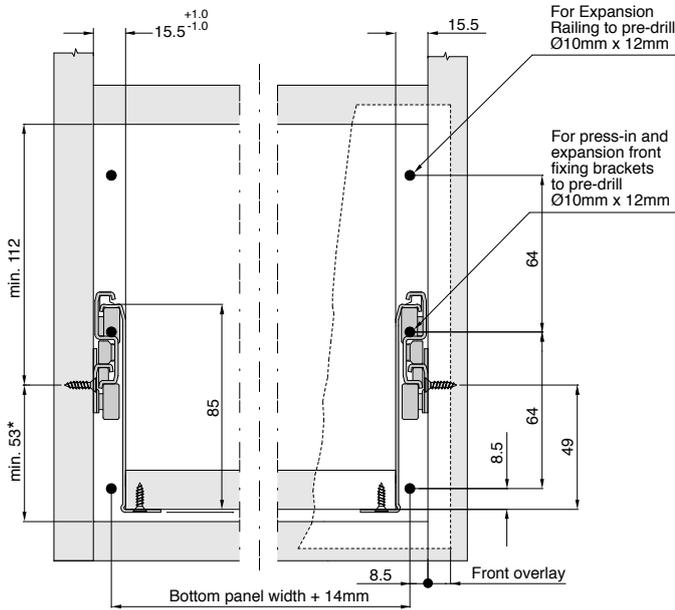
Cover Cap-plain for Standard brackets	Steel Back		
	Cabinet Width (16mm side panel)	System MS	System HS
2X RBC.61040.XX	400mm	RSB02R.336.XX	Available Upon Request
Cover Cap-plain for Clip-on brackets RBC.66040.XX Order Left & Right	450mm	RSB02R.386.XX	
	500mm	RSB02R.436.XX	
	550mm	RSB02R.486.XX	
	600mm	RSB02R.536.XX	

Front Fixing Bracket - Standard	Front Fixing Bracket - Clip-on		
	Screw-on	Press-in	Expansion
Steel nickel plated	RBF.11240.NI	RBF.12240.NI	RBF.13240.NI
	RBF.16040.NI	RBF.17040.NI	RBF.18040.NI

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Space Requirements and Front Installation Dimensions

Back Installation Dimensions



* Add 8mm when used with 201.000 Drawer Front Locking Piece.

Cabinet Profile Screw Positions

Cutting Dimensions for 16mm Chipboard

Drawer Length

Min. Internal Cabinet Depth = Drawer Length + 8mm
Over Extension = 13mm

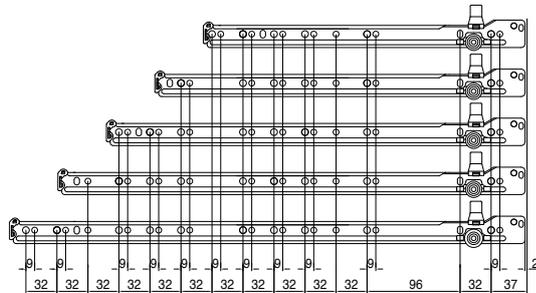
350mm

400mm

450mm

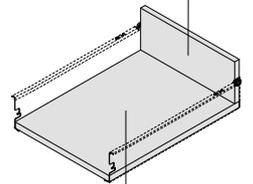
500mm

550mm



Standard Drawer

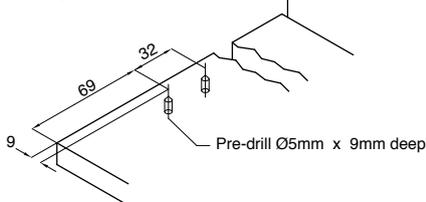
Back panel
Width = Internal cabinet width - 31mm
Height = 135mm



Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 2mm
Length (steel back) = Drawer length - 12mm

Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



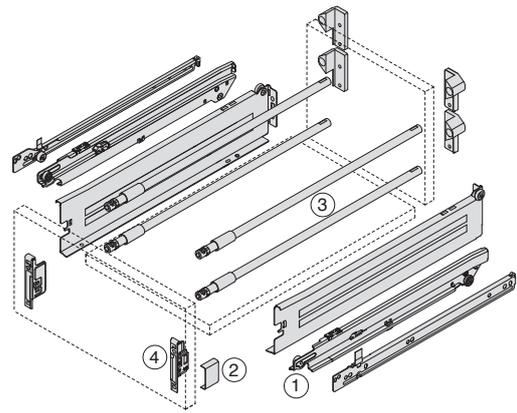
IMPAZ

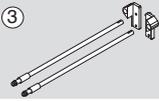
Standard Drawer Double Railing HS - Full Extension

IMPAZ



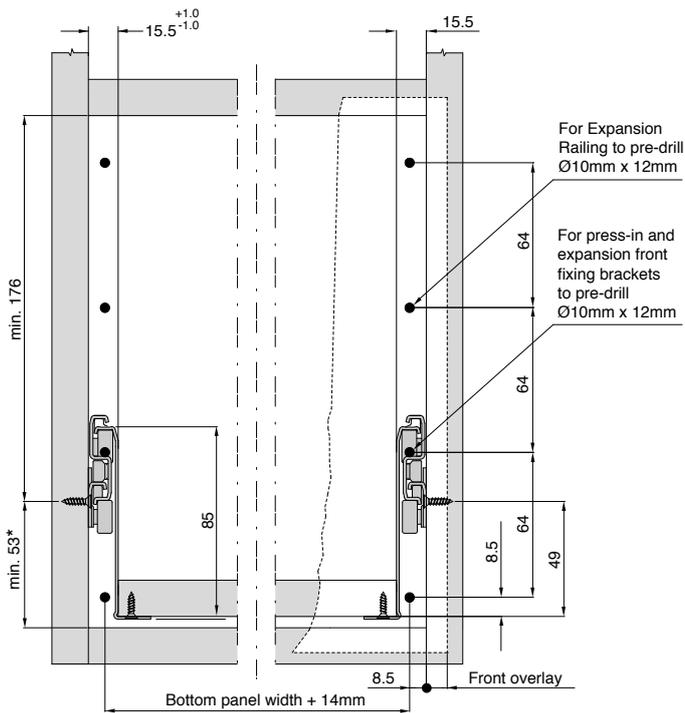
- Full extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 40kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended
- Tilt adjustment of drawer front



① 	Cabinet Profile Drawer Side Left / Right :		③ 	Railing Set Left / Right :	
	Drawer Length	Screw-on		Plug-in	Inclusive of Screw-on and Expansion railing adaptor
350mm	5020N.35.XX	5021N.35.XX	2X	RRA-NE.328.XX	
400mm	5020N.40.XX	5021N.40.XX	2X	RRA-NE.378.XX	
450mm	5020N.45.XX	5021N.45.XX	2X	RRA-NE.428.XX	
500mm	5020N.50.XX	5021N.50.XX	2X	RRA-NE.478.XX	
550mm	5020N.55.XX	5021N.55.XX	2X	RRA-NE.528.XX	
② 	Cover Cap-plain for Standard brackets				
	2X	RBC.61040.XX			
	Cover Cap-plain for Clip-on brackets				
		RBC.66040.XX			
	Order Left & Right				
④ - steel nickel plated 	Front Fixing Bracket - Standard				
	Screw-on	RBF.11240.NI			
	Press-in	RBF.12240.NI			
	Expansion	RBF.13240.NI			
	Order Left & Right				
	Front Fixing Bracket - Clip-on				
	Screw-on	RBF.16040.NI			
	Press-in	RBF.17040.NI			
	Expansion	RBF.18040.NI			
	Order Left & Right				

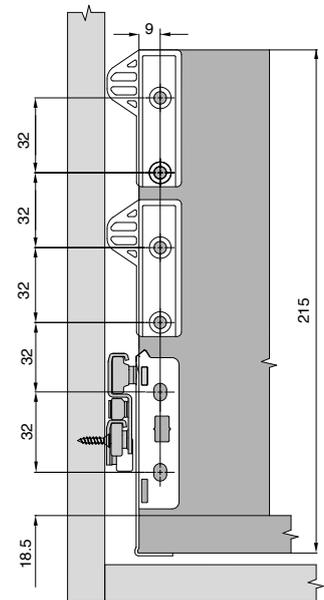
Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Space Requirements and Front Installation Dimensions



* Add 8mm when used with 201.000 Drawer Front Locking Piece.

Back Installation Dimensions



Cabinet Profile Screw Positions

Drawer Length

Min. Internal Cabinet Depth = Drawer Length + 8mm
Over Extension = 13mm

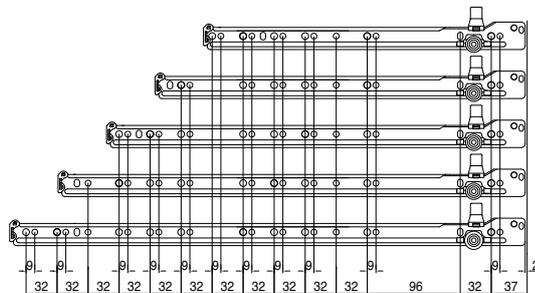
350mm

400mm

450mm

500mm

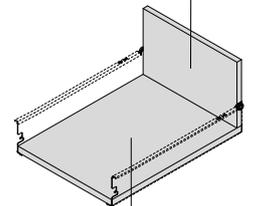
550mm



Cutting Dimensions for 16mm Chipboard

Standard Drawer

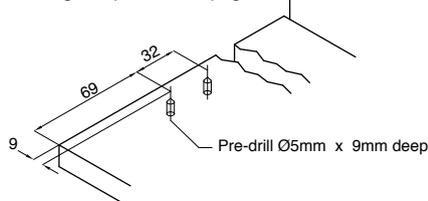
Back panel
Width = Internal cabinet width - 31mm
Height = 199mm



Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 2mm
Length (steel back) = Drawer length - 12mm

Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



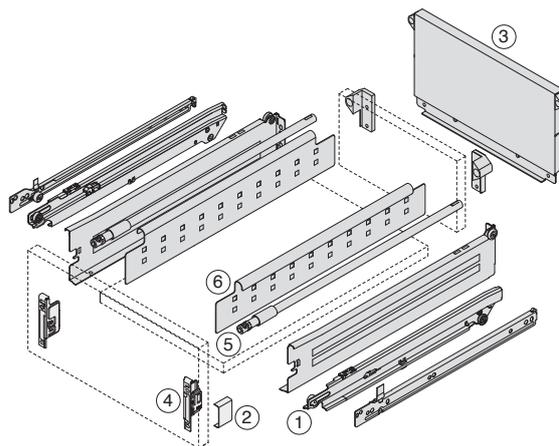
IMPAZ

Standard Drawer Side Extend MS / HS - Full Extension

IMPAZ



- Full extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 40kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended
- Tilt adjustment of drawer front

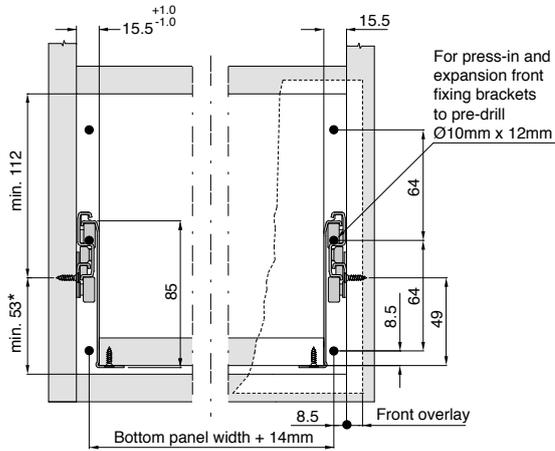


①	Cabinet Profile Drawer Side Left / Right :		⑤	Railing Set Left / Right :	
	Drawer Length	Screw-on Plug-in		Inclusive of Screw-on and Expansion railing adaptor	
	350mm	5020N.35.XX 5021N.35.XX		RRA-NE.328.XX	
	400mm	5020N.40.XX 5021N.40.XX		RRA-NE.378.XX	
	450mm	5020N.45.XX 5021N.45.XX		RRA-NE.428.XX	
	500mm	5020N.50.XX 5021N.50.XX		RRA-NE.478.XX	
	550mm	5020N.55.XX 5021N.55.XX		RRA-NE.528.XX	
②	Cover Cap-plain for Standard brackets		③	Steel Back	
		2X RBC.61040.XX			
	Cover Cap-plain for Clip-on brackets		Cabinet Width (16mm side panel)	System MS	System HS
		RBC.66040.XX	400mm	RSB02R.336.XX	Available Upon Request
		Order Left & Right	450mm	RSB02R.386.XX	
			500mm	RSB02R.436.XX	
			550mm	RSB02R.486.XX	
			600mm	RSB02R.536.XX	
④ - steel nickel plated	Front Fixing Bracket - Standard		⑥	Side Extend	
	Screw-on	RBF.11240.NI		Drawer Length	System MS
Press-in	RBF.12240.NI	350mm	2X RSE064.350.XX	2X RSE128.350.XX	
Expansion	RBF.13240.NI	400mm	2X RSE064.400.XX	2X RSE128.400.XX	
	Order Left & Right	450mm	2X RSE064.450.XX	2X RSE128.450.XX	
	Front Fixing Bracket - Clip-on		500mm	2X RSE064.500.XX	2X RSE128.500.XX
	Screw-on	RBF.16040.NI	550mm	2X RSE064.550.XX	2X RSE128.550.XX
Press-in	RBF.17040.NI				
Expansion	RBF.18040.NI				
	Order Left & Right				

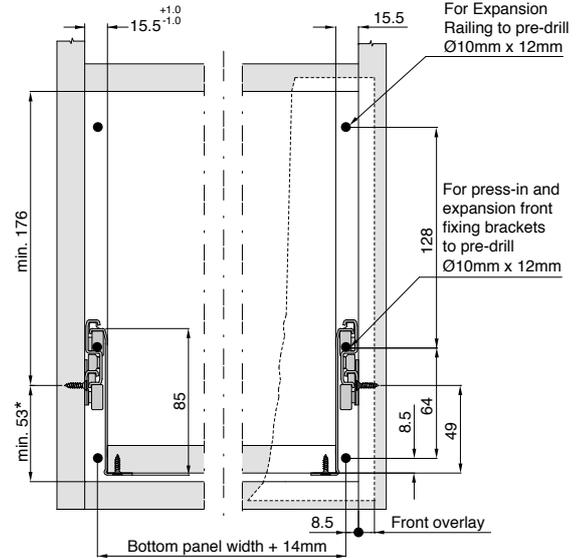
Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Spare Requirements and Front Installation Dimensions

System MS



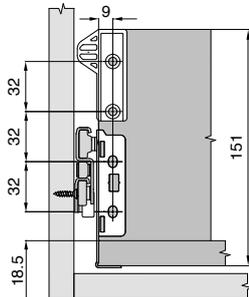
System HS



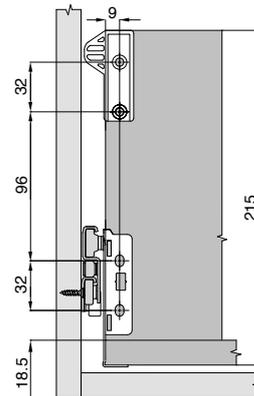
* Add 8mm when used with 201.000 Drawer Front Locking Piece.

Back Installation Dimensions

System MS



System HS



Cabinet Profile Screw Positions

Drawer Length

Min. Internal Cabinet Depth = Drawer Length + 8mm
Over Extension = 13mm

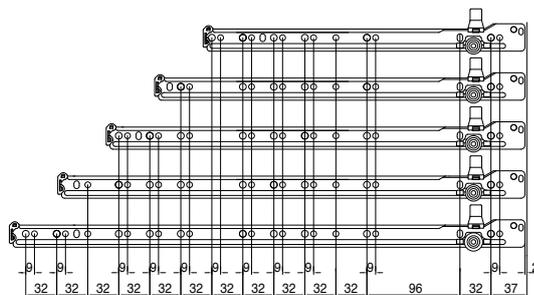
350mm

400mm

450mm

500mm

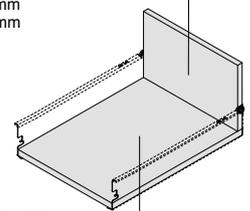
550mm



Cutting Dimensions for 16mm Chipboard

Standard Drawer

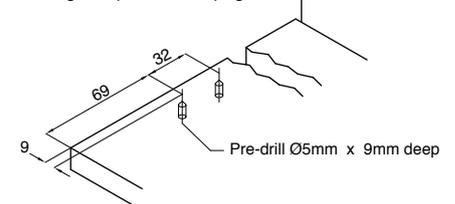
Back panel
Width = Internal cabinet width - 31mm
Height (System MS) = 135mm
Height (System HS) = 199mm



Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 2mm
Length (steel back) = Drawer length - 12mm

Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



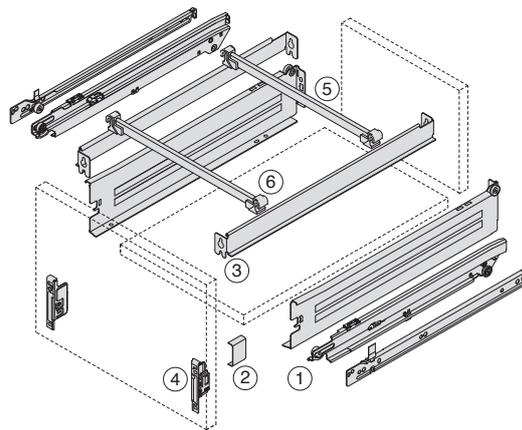
IMPAZ

Filing System Standard Drawer - Full Extension

IMPAZ



- Full extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 40kg
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended

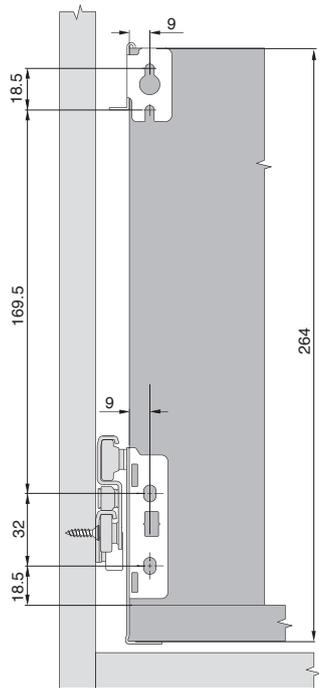
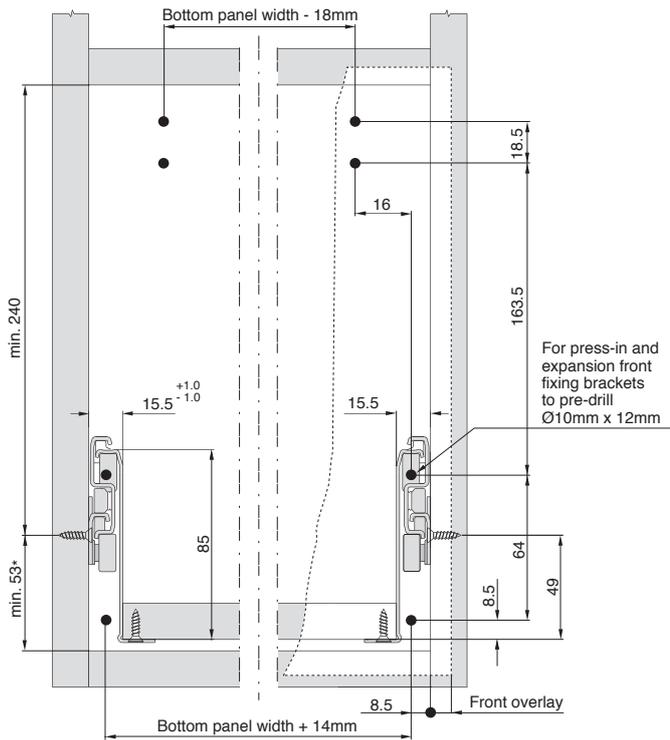


①	Cabinet Profile Drawer Side Left / Right :		③	Side Hanging Rail Left / Right :	
	Drawer Length	Screw-on Plug-in		Drawer Length	
	450mm	5020N.45.XX 5021N.45.XX	450mm	RMF.450.XX	
	500mm	5020N.50.XX 5021N.50.XX	500mm	RMF.500.XX	
	550mm	5020N.55.XX 5021N.55.XX	550mm	RMF.550.XX	
				Order Left & Right	
②	Cover Cap-plain for Standard brackets		⑤	Cross Hanging Rail	
	2X	RBC.61040.XX			RMF-C.475.XX
	Cover Cap-plain for Clip-on brackets			Cross Hanging Rail Connector	
		RBC.66040.XX	⑥	RFC.8600.NA	
		Order Left & Right	2X for each Cross Railing		
④	Front Fixing Bracket - Standard				
	➤ Screw-on	RBF.11240.NI			
	▮ Press-in	RBF.12240.NI			
	▮ Expansion	RBF.13240.NI			
		Order Left & Right			
	Front Fixing Bracket - Clip-on				
	➤ Screw-on	RBF.16040.NI			
	▮ Press-in	RBF.17040.NI			
	▮ Expansion	RBF.18040.NI			
		Order Left & Right			

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Space Requirements and Front Installation Dimensions

Back Installation Dimensions



* Add 8mm when used with 201.000 Drawer Front Locking Piece.

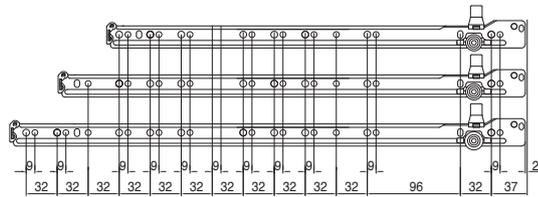
Cabinet Profile Screw Positions

Cutting Dimensions for 16mm Chipboard

Drawer Length

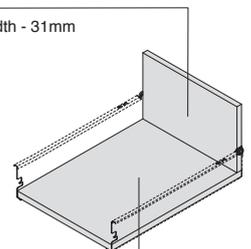
Min. Internal Cabinet Depth = Drawer Length + 8mm
Over Extension = 13mm

- 450mm
- 500mm
- 550mm



Standard Drawer

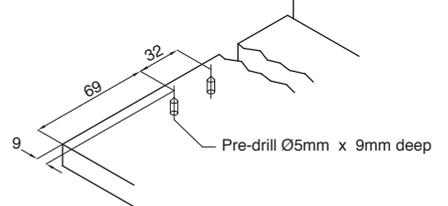
Back panel
Width = Internal cabinet width - 31mm
Height = 248mm



Bottom panel
Width = Internal cabinet width - 31mm
Length (wooden back) = Drawer length - 2mm

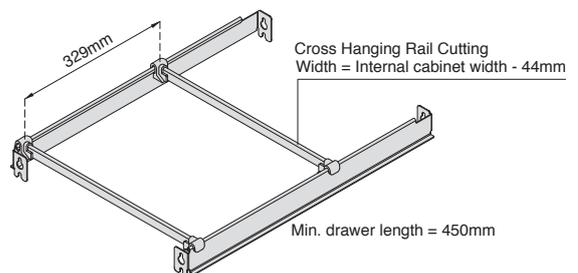
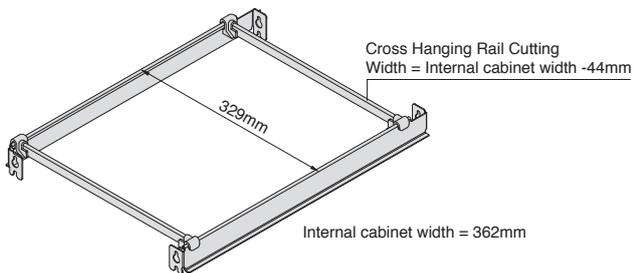
Pre-drilling Dimensions of Bottom Panel for Plug-in

Drilling Template see page 52



DIN A4 Along Drawer Width

DIN A4 Along Drawer Length



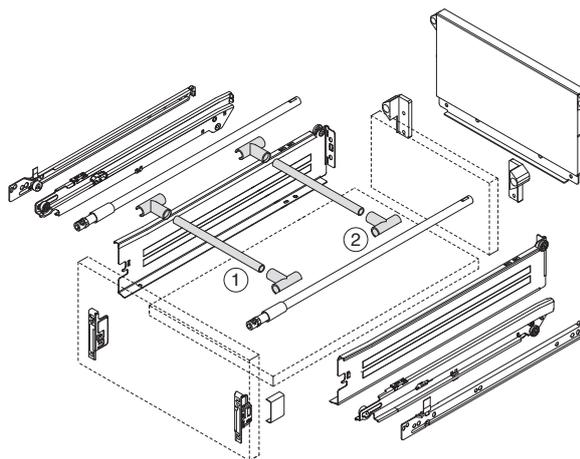
IMPAZ

Divider Railing

IMPAZ

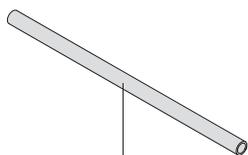


- Single extension and full extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 30kg (single) and 40kg (full)
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended
- Tilt adjustment of drawer front



①	Cross Railing	②	Cross Railing Connector
Cabinet Width (16mm side panel)		2X for each Cross Railing	RRC.7200.XX
275mm	RRF.201.XX		
300mm	RRF.226.XX		
350mm	RRF.276.XX		
400mm	RRF.326.XX		
450mm	RRF.376.XX		
500mm	RRF.426.XX		
550mm	RRF.476.XX		
600mm	RRF.526.XX		
Length for cutting	RRF.1109.XX		

Cutting Dimensions for Cross Railing



Width = Internal cabinet width - 41mm

Colour Code XX
Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

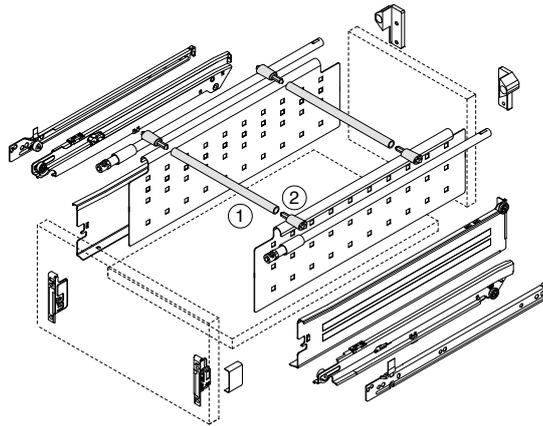
IMPAZ

Divider Railing - Side Extend



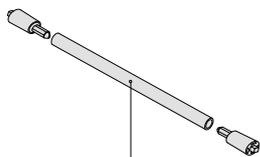
IMPAZ

- Single extension and full extension
- Steel drawer side panels 85mm
- Epoxy coated
- Load capacity of 30kg (single) and 40kg (full)
- Self closing feature
- Flexible 2-dimensional front adjustment
- Smooth rolling mechanism
- Double out-stop safety feature
- Locked-in position when fully extended
- Tilt adjustment of drawer front



①	Cross Railing	②	Cross Railing Connector
			
Cabinet Width (16mm side panel)		2X for each Cross Railing	RRC.8500.XX
400mm	RRF.297.XX		
450mm	RRF.347.XX		
500mm	RRF.397.XX		
550mm	RRF.447.XX		
600mm	RRF.497.XX		
900mm	RRF.797.XX		
1000mm	RRF.897.XX		
1200mm	RRF.1097.XX		
Length for cutting	RRF.1109.XX		

Cutting Dimensions for Cross Railing



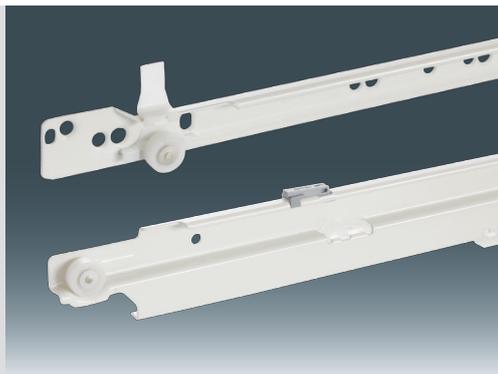
Width = Internal cabinet width - 70 mm

Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

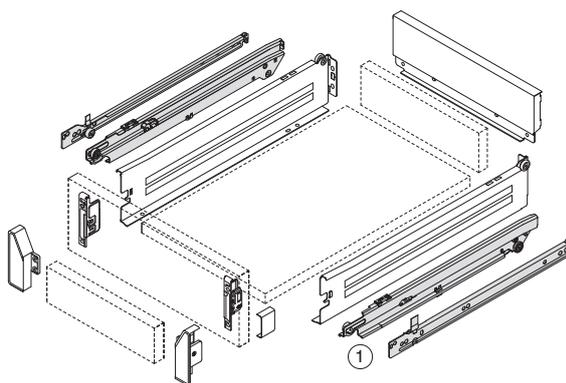
IMPAZ

Full Extension Kit

IMPAZ



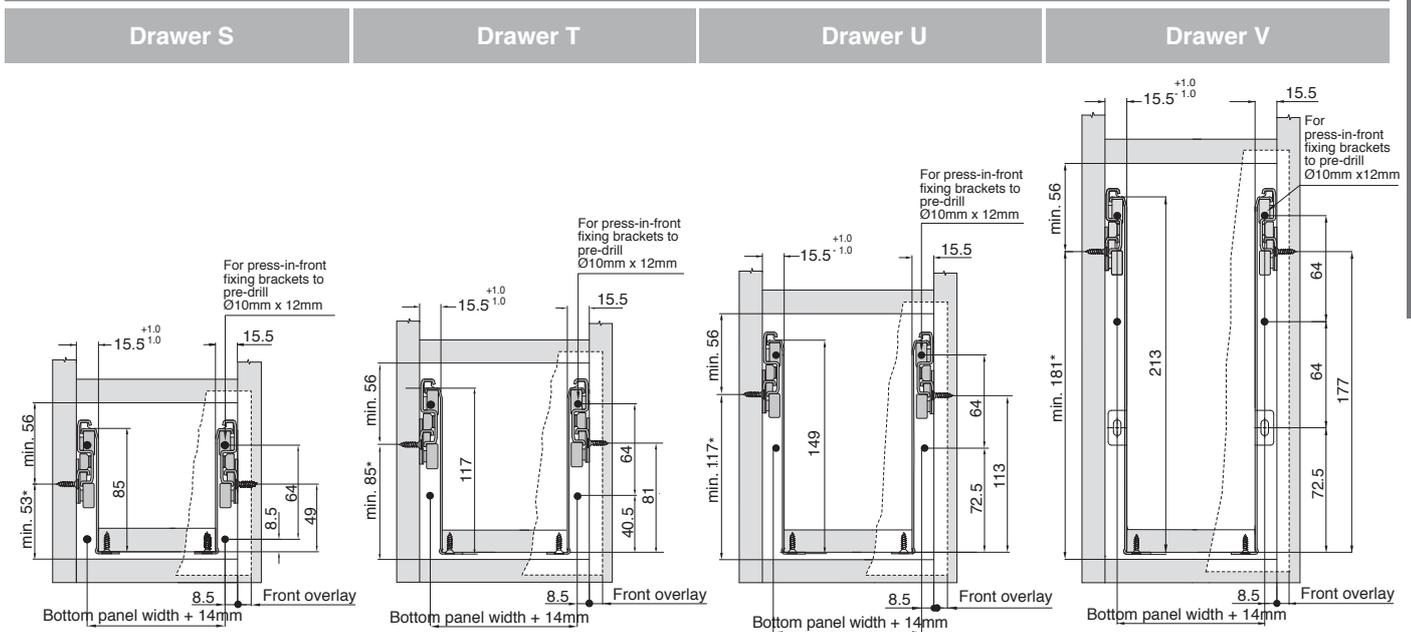
- Quick and easy installation
- Interchangeability for IMPAZ 4020, 4320, 4620 & 4920 single extension to full extension
- Load capacity of 40kg
- Epoxy coated
- Smooth rolling mechanism
- Self closing feature
- Double out-stop safety features
- Elastic shock absorbers to minimize noise level



	Cabinet Profile Drawer Side Left / Right :
Drawer Length	
270mm	5000N.27.XX
350mm	5000N.35.XX
400mm	5000N.40.XX
450mm	5000N.45.XX
500mm	5000N.50.XX
550mm	5000N.55.XX

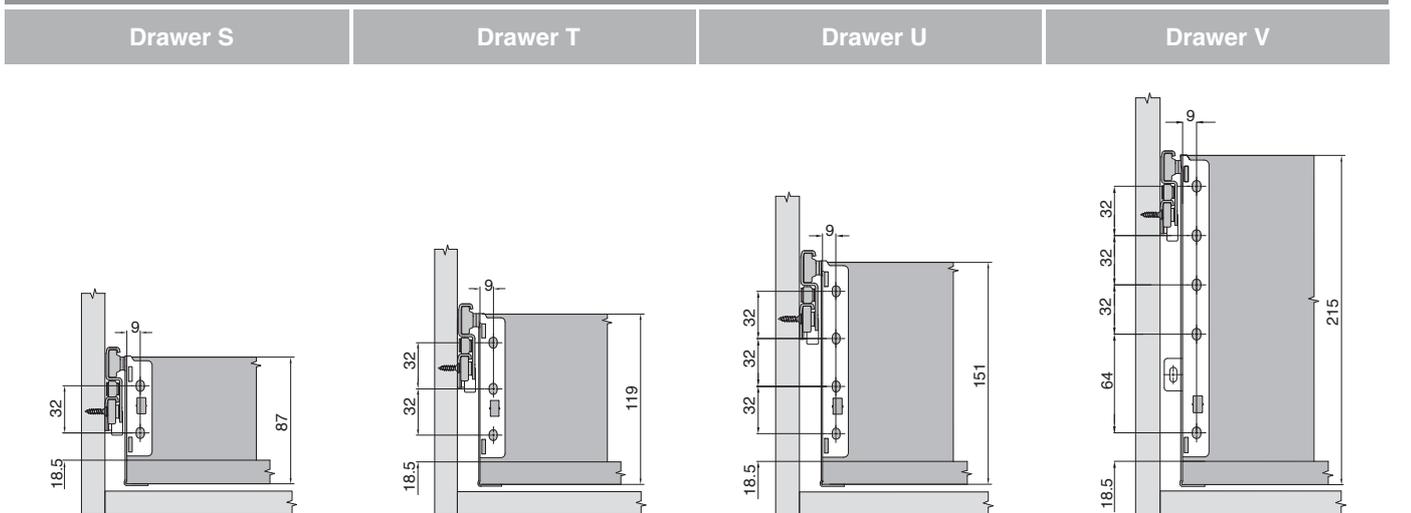
Colour Code XX
 Standard : 01 - R9010 White 21 - R7004 Grey 24 - R7037 Dust Grey
 Available upon request : 02 - R9001 Cream 22 - R9006 Grey Metallic

Spare Requirements and Front Installation Dimensions



* Add 8mm when used with 201.000 Drawer Front Locking Piece.

Back Installation Dimensions



Cabinet Profile Screw Positions

Drawer Length

Min. Internal Cabinet Depth = Drawer Length + 8mm
Over Extension = 13mm

270mm

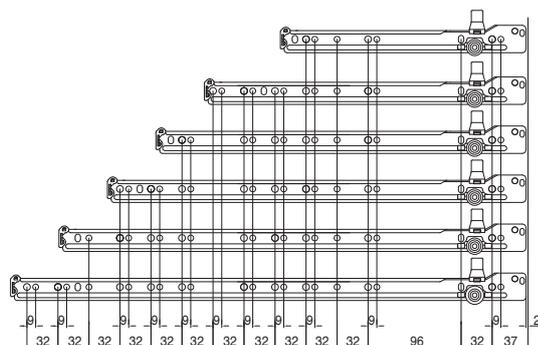
350mm

400mm

450mm

500mm

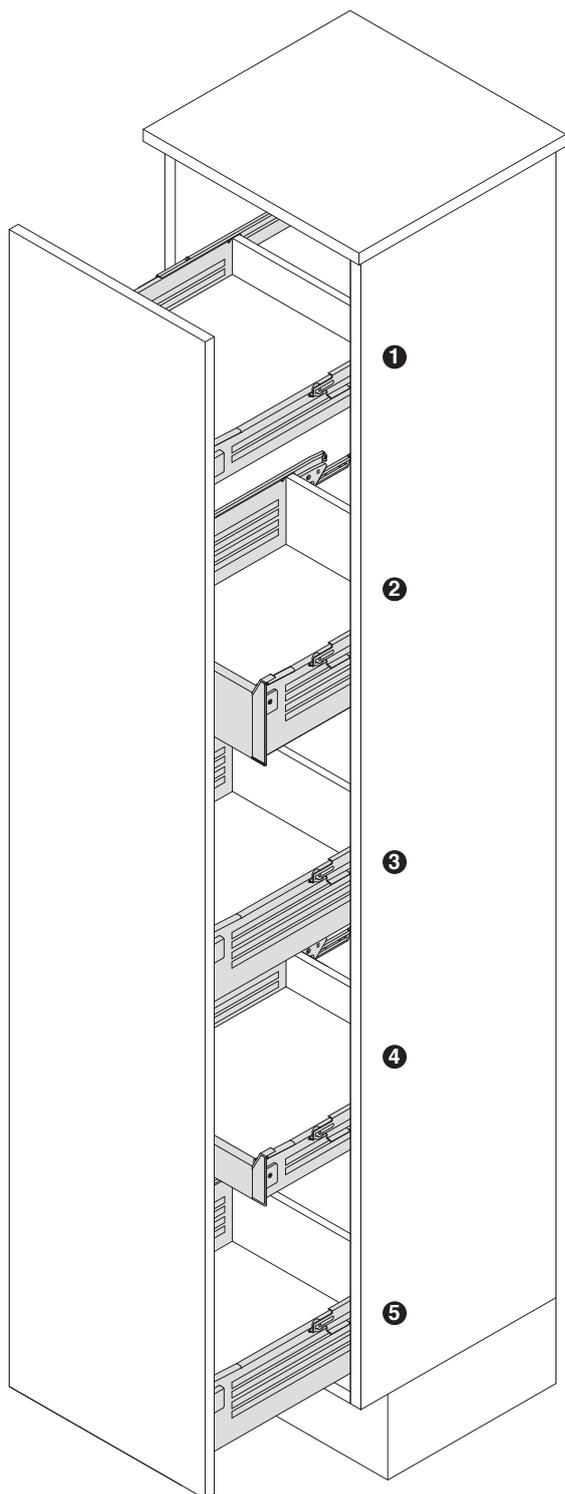
550mm



IMPAZ

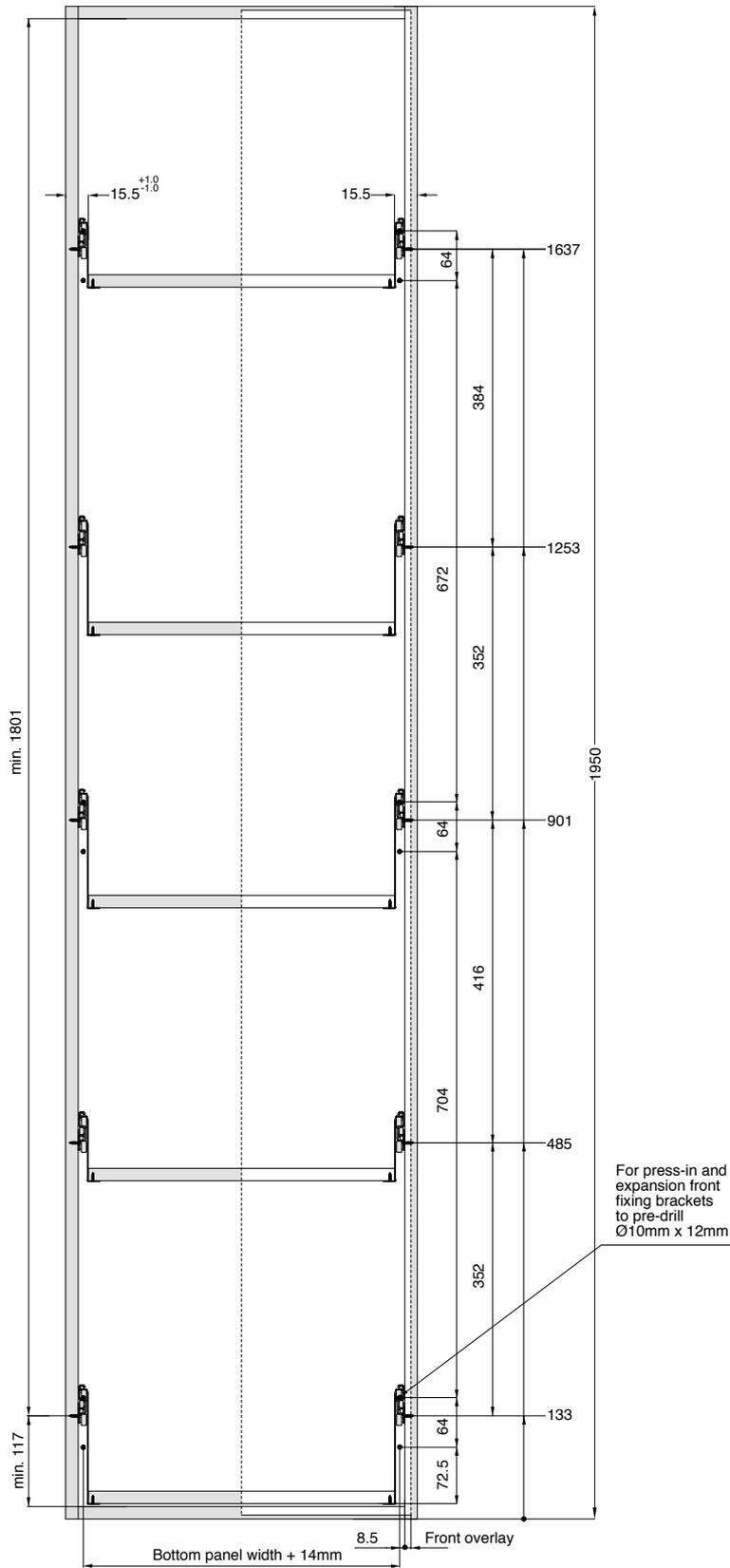
Larder Unit

IMPAZ



❶	Standard Drawer S connected to front	See page 22
❷	Inner Drawer U	See page 26
❸	Standard Drawer U connected to front	See page 26
❹	Inner Drawer S	See page 22
❺	Standard Drawer U connected to front	See page 26

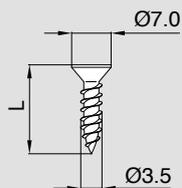
Cabinet Width - 300 / 400mm



IMPAZ

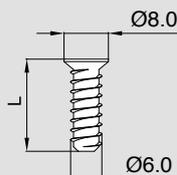
Accessories

IMPAZ



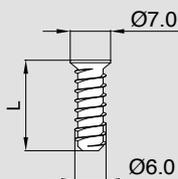
Chipboard Screws

Length	
15.0mm	350.150
17.0mm	350.170



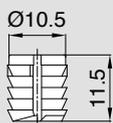
Euro Screws

Length	
10.0mm	360.100
11.5mm	360.115
13.0mm	360.130
14.5mm	360.145
20.0mm	360.200



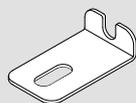
Special Euro Screws

Length	
10.0mm	361.100
11.5mm	361.115
13.0mm	361.130
14.5mm	361.145



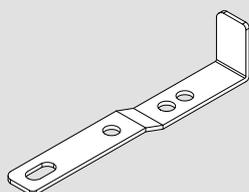
Dowels

	501.115
--	---------



Drawer Front Locking Piece

Included 2 pan head screws	201.000
----------------------------	---------



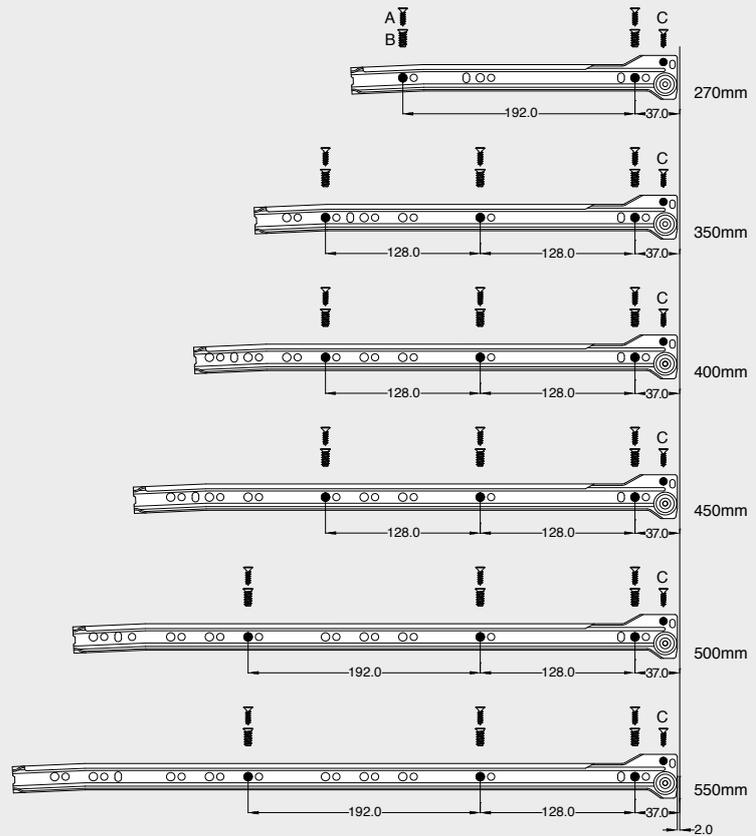
Drawer Locking Pin for Central Locking

	204.000
--	---------

Single Extension

Fixing onto cabinet

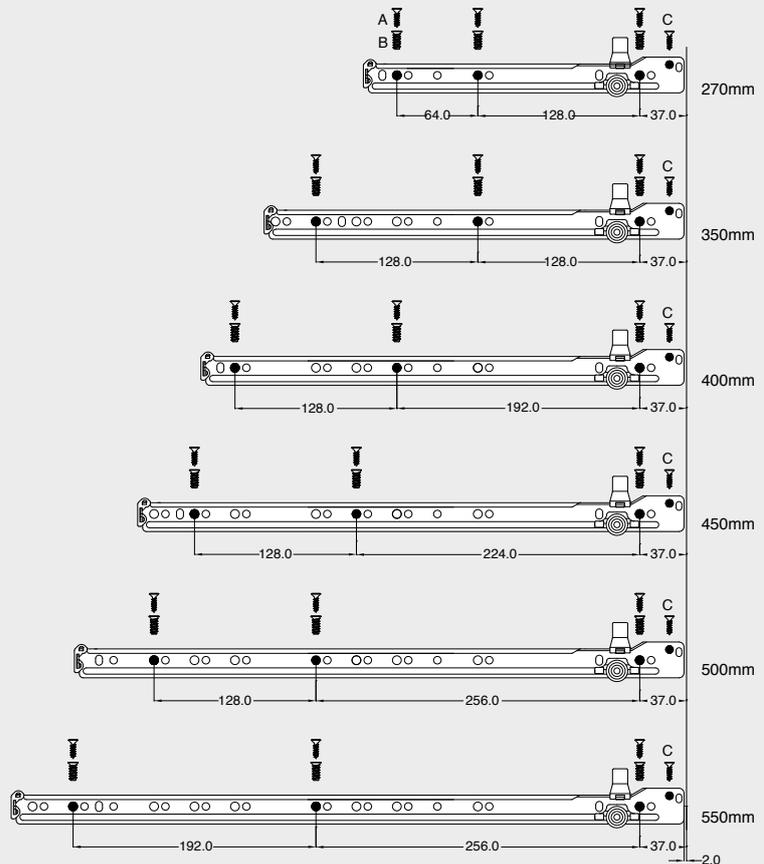
- A Chipboard Screws
Ø4 x 15
- B Euro Screws
Article No. 360.145
- C Chipboard Screws
Article No. 350.150
For high loading



Full Extension

Fixing onto cabinet

- A Chipboard Screws
Ø4 x 15
- B Euro Screws
Article No. 360.145
- C Chipboard Screws
Article No. 350.150



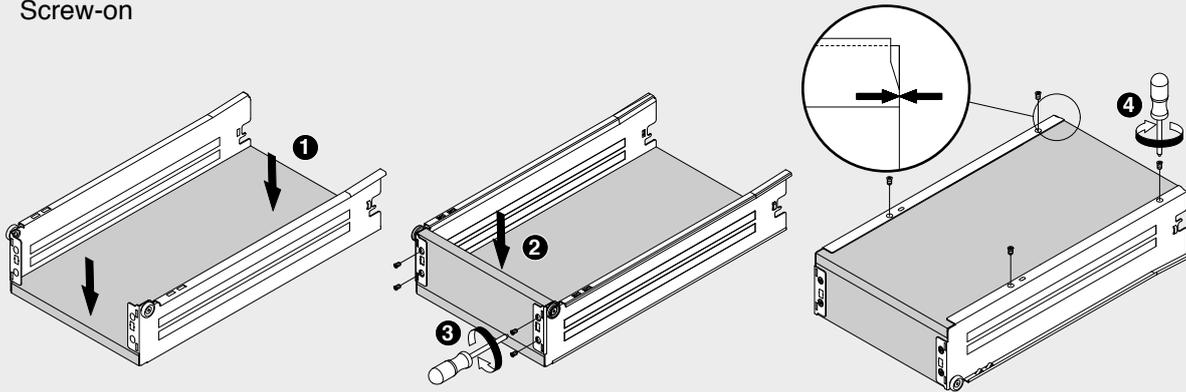
IMPAZ

Assembly, Removal and Adjustment

IMPAZ

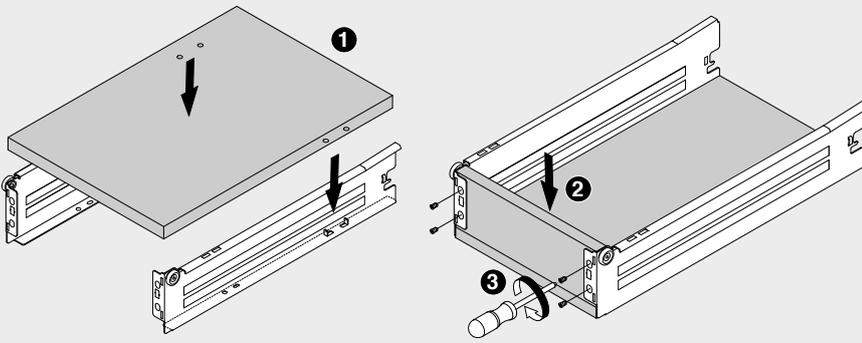
Drawer Assembly - Wooden Back

Screw-on



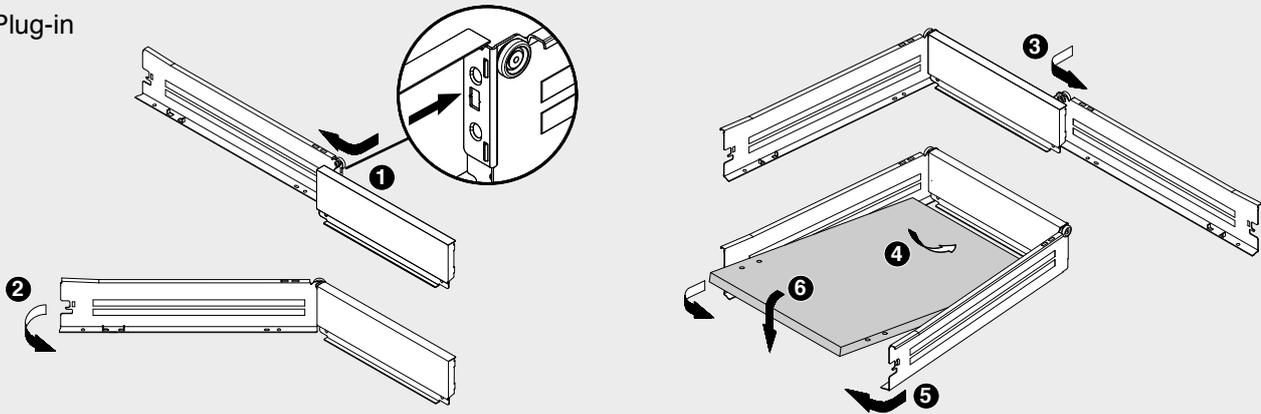
Drawer Assembly - Wooden Back

Plug-in

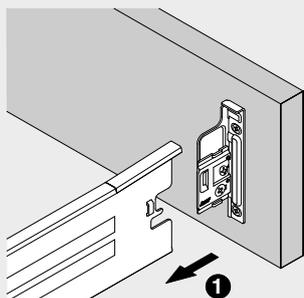


Drawer Assembly - Steel Back

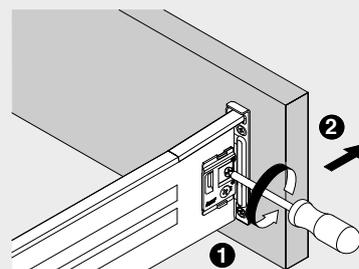
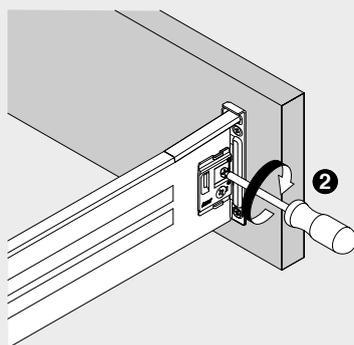
Plug-in



Drawer Front Assembly and Removal - Standard Bracket



Assembly

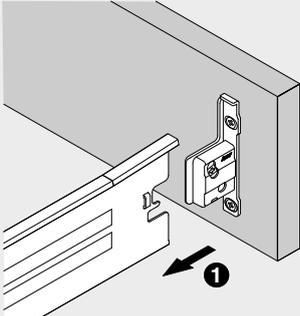


Removal

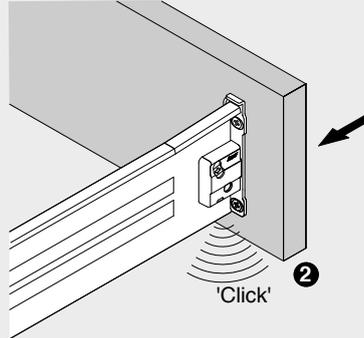
IMPAZ

Assembly, Removal and Adjustment

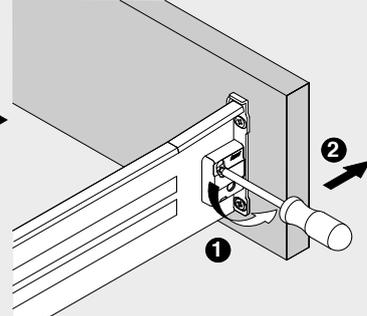
Drawer Front Assembly and Removal - Clip-on Bracket



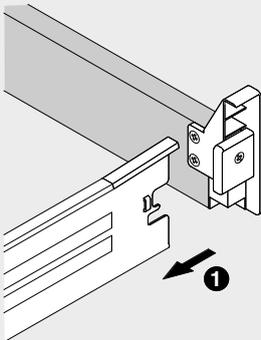
Assembly



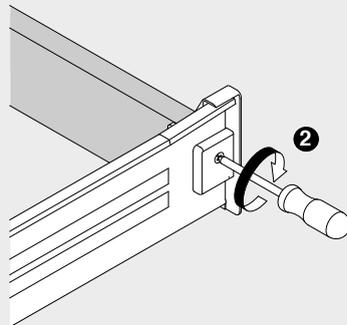
Removal



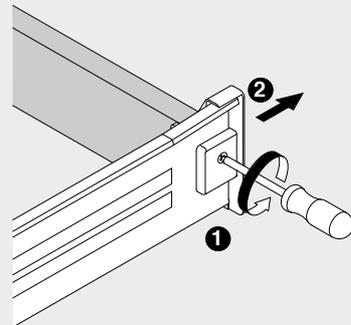
Inner Drawer Assembly and Removal



Assembly

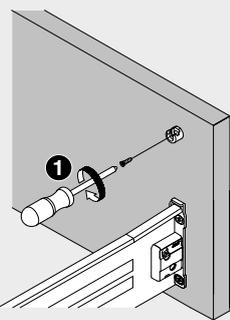


Removal

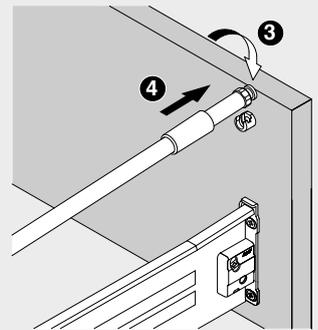
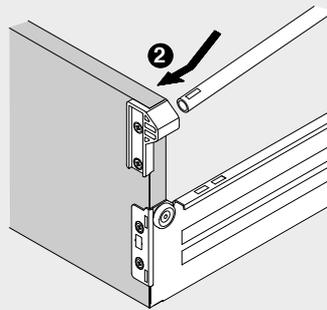
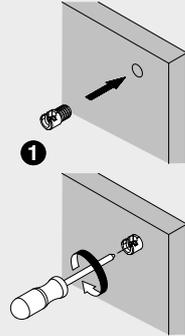


Railing Assembly

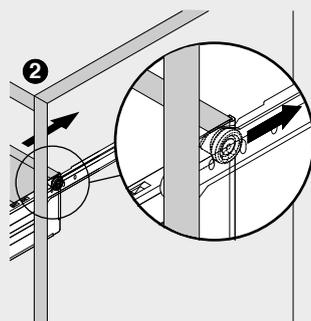
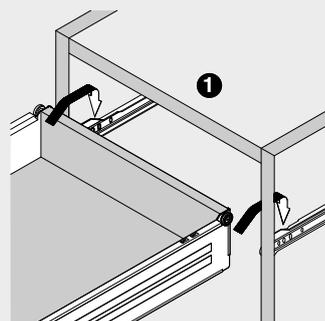
Screw-on



Expansion



Drawer Insertion - Single Extension

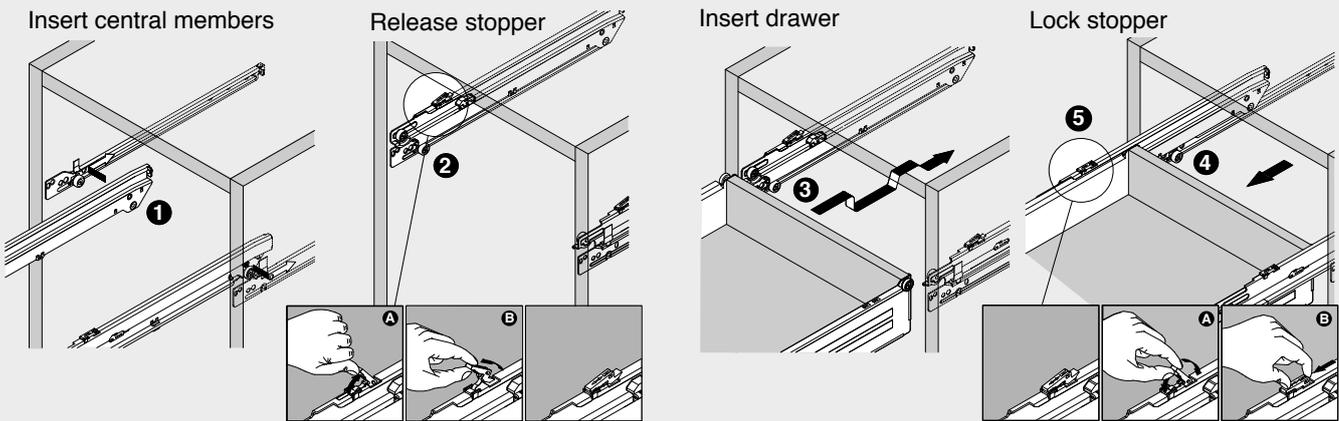


IMPAZ

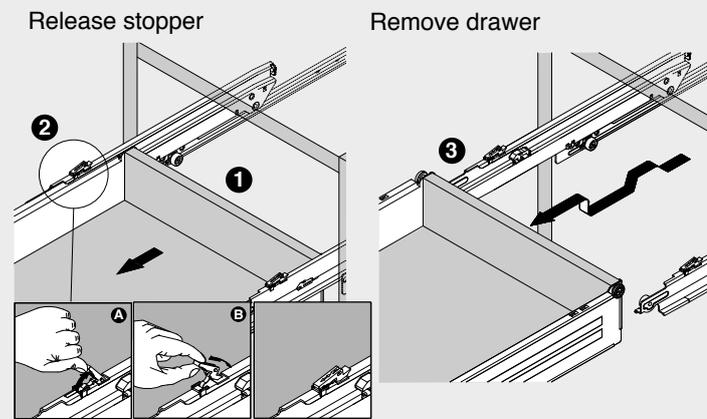
Assembly, Removal and Adjustment

IMPAZ

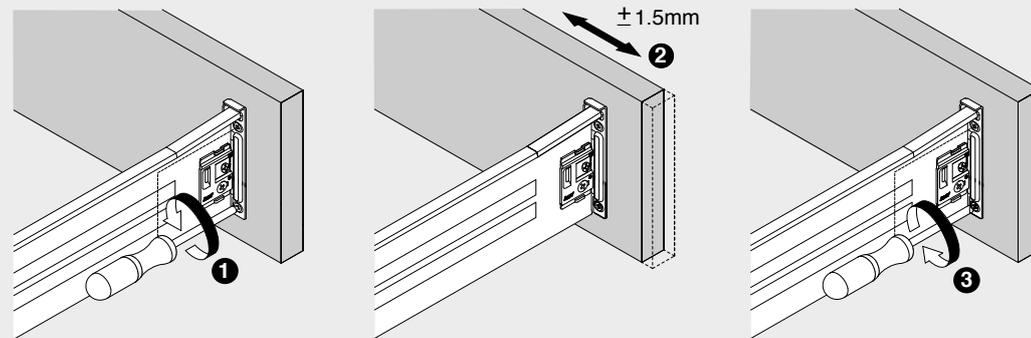
Drawer Insertion - Full Extension



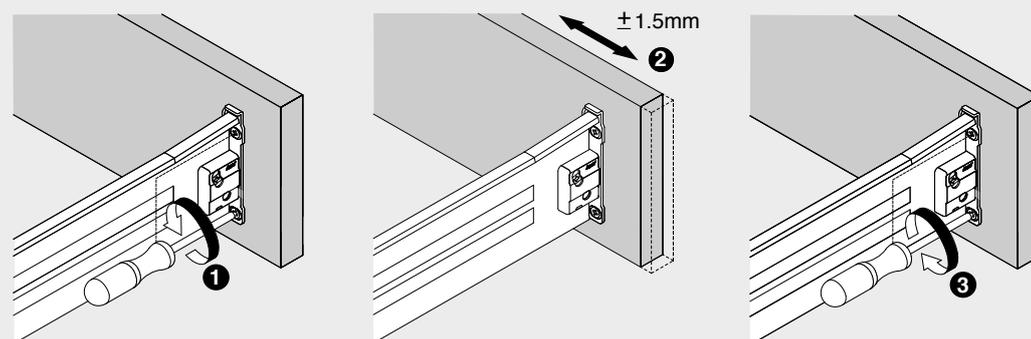
Drawer Removal - Full Extension



Drawer Front Side Adjustment - Standard Bracket



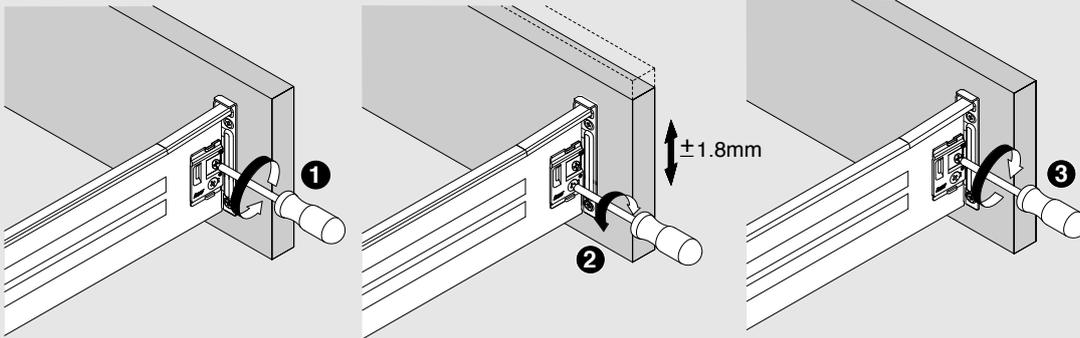
Drawer Front Side Adjustment - Clip-on Bracket



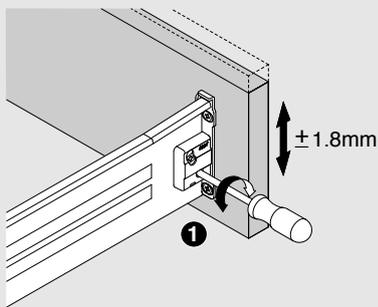
IMPAZ

Assembly, Removal and Adjustment

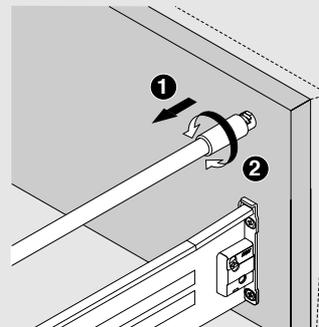
Drawer Front - Height Adjustment - Standard Bracket



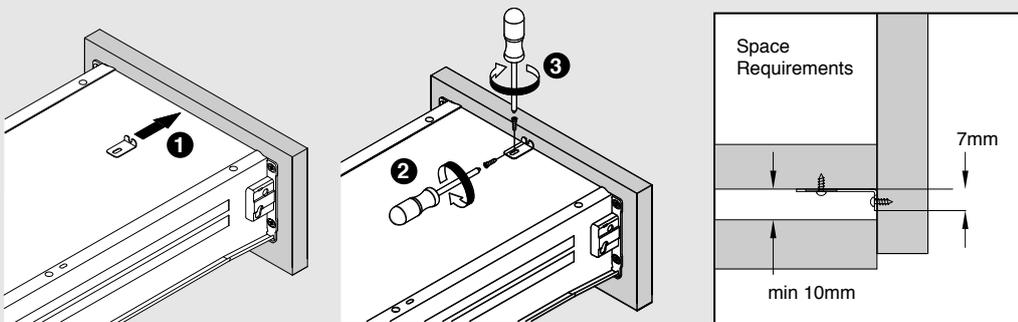
Drawer Front - Height Adjustment - Clip-on Bracket



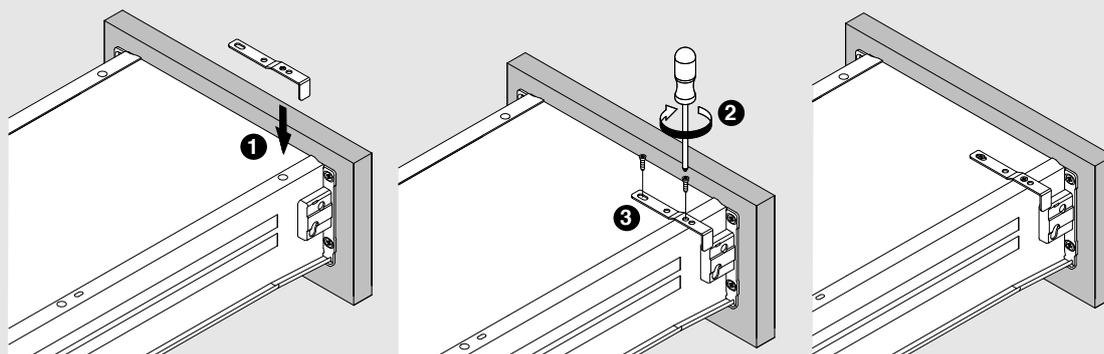
Drawer Front - Tilt Adjustment



Drawer Front Locking Piece



Drawer Locking Pin For Central Locking

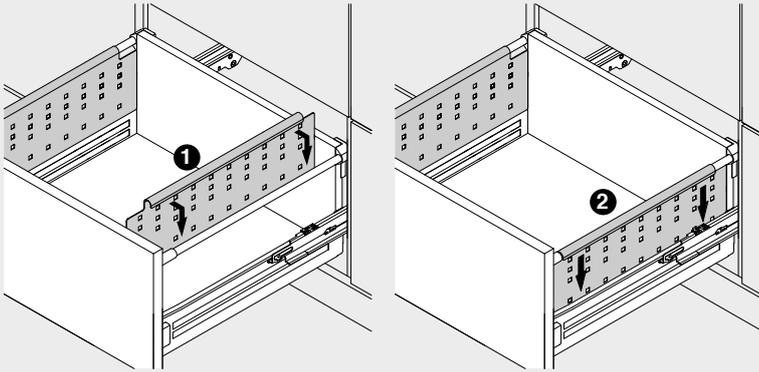


IMPAZ

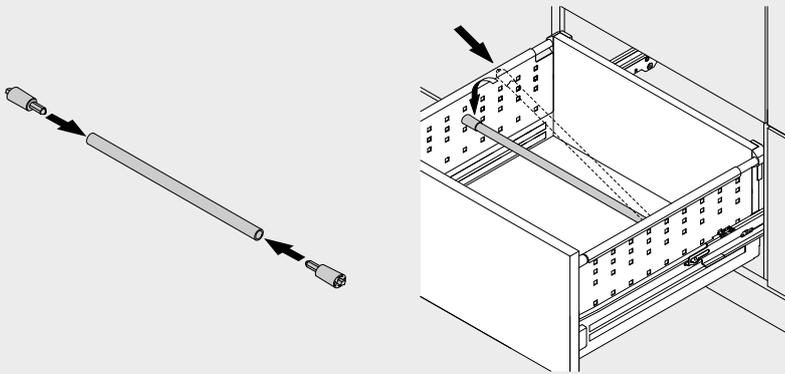
Assembly, Removal and Adjustment

IMPAZ

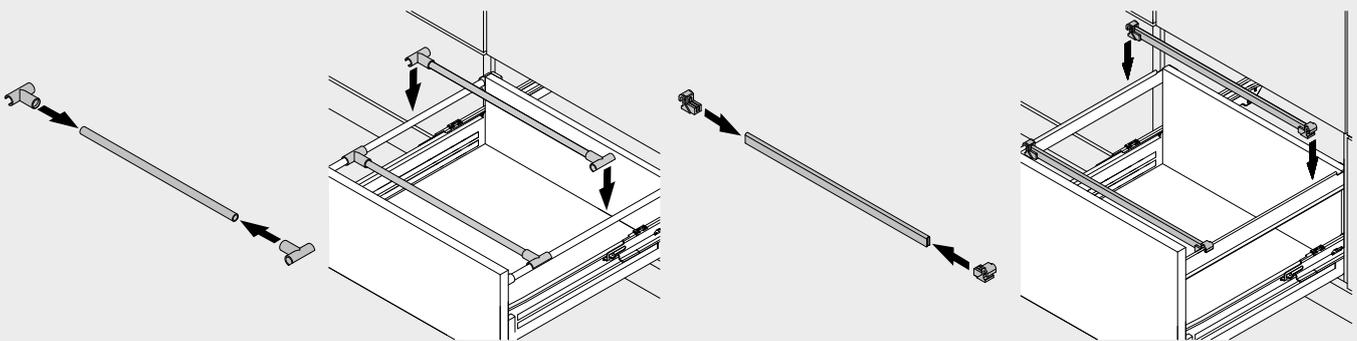
Side Extend Assembly



Divider Railing (Side Extend) Assembly



Divider Railing / Filling Cross Hanging Rail Assembly



IMPAZ

Marking Devices



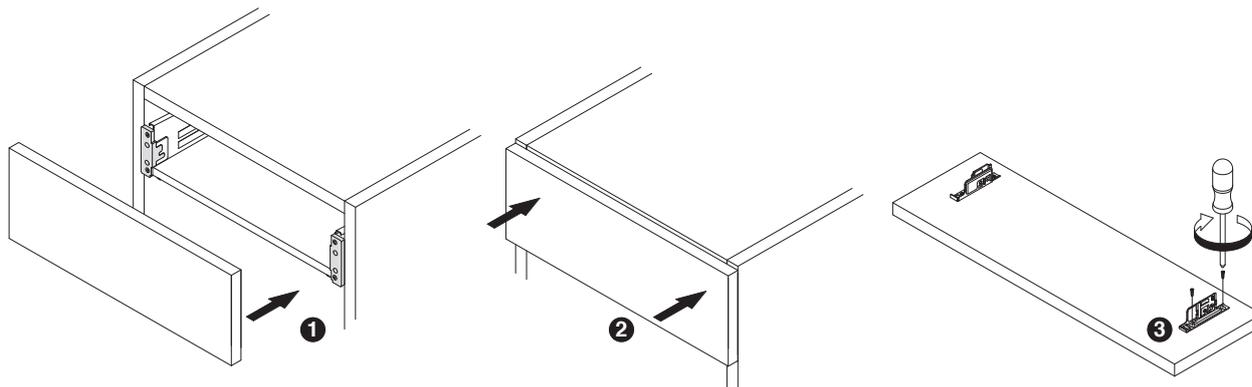
Drawer Front Marking Jigs Left / Right :

Article No.

RMD.91040.25

Included 6 Marking pins

Application



IMPAZ



Railing Marking Template

For marking single and double railing

For Standard Brackets

Article No.

RMD.92240.25

RBF.11240 / RBF.12240 / RBF.13240

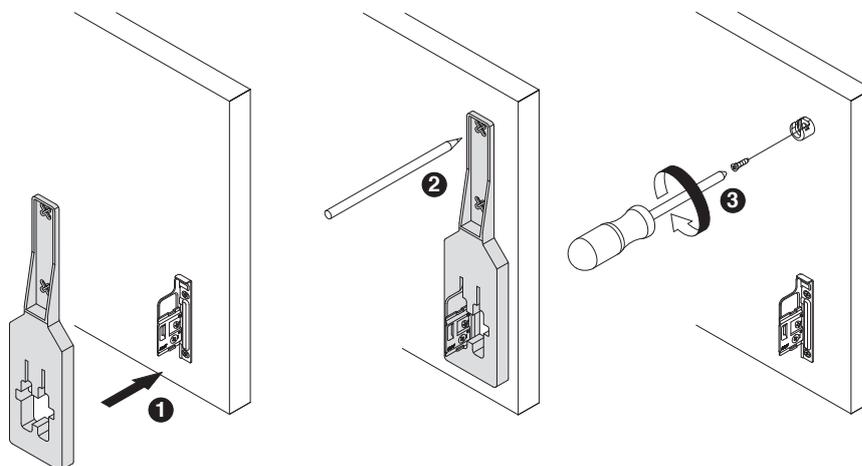
For Clip-on Brackets

Article No.

RMD.93040.25

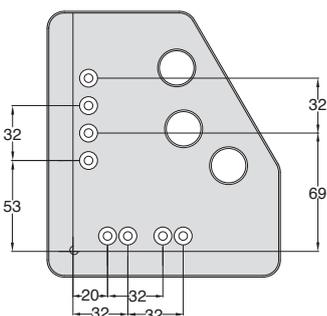
RBF.16040 / RBF.17040 / RBF.18040

Application



IMPAZ

Drilling Jig



Drilling Template

For drilling or marking bottom panel and back panel

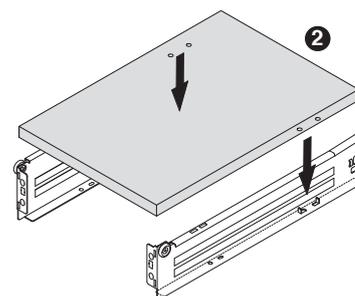
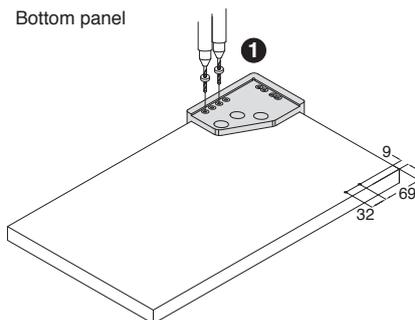
Article No.

RMD.93000.25

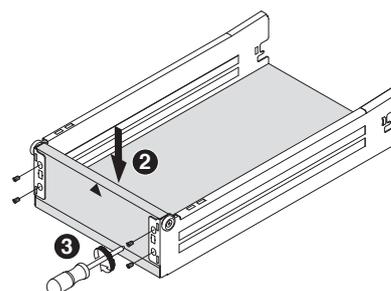
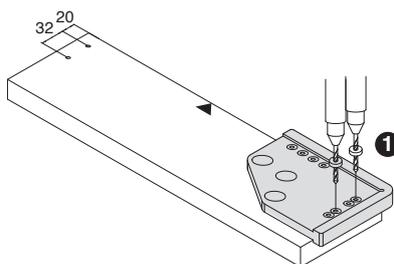
Included one Ø5mm marking pin and one Ø5mm stop collar

Application

Bottom panel



Back panel



Insertion Ram

For insertion of press-in front fixing bracket

Machine Insertion Ram

Article No.

for Bracket RBF.12240

RME.95540.25

for Bracket RBF.17040

RME.96040.25



Hand Insertion Ram

Article No.

for Bracket RBF.12240

RME.95541.25

for Bracket RBF.17040

RME.96041.25

IMPAZ

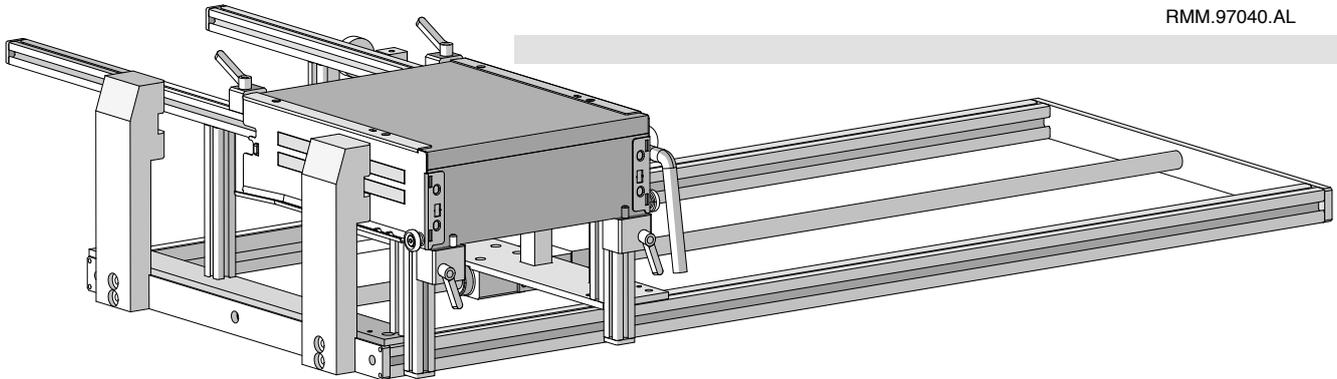
Assembly Devices Drawer Jig

Assembly of drawers

Article No.

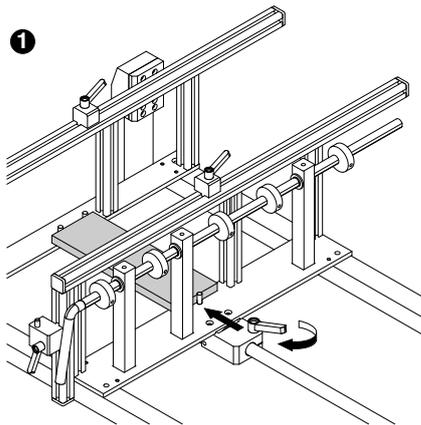
RMM.97040.AL

IMPAZ

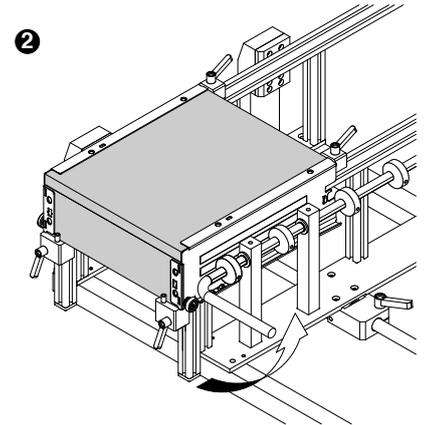


- Designed for 4020, 4320, 4620, 4920, 5020, 5320, 5620 & 5920 drawer assembly
- Drawer side lengths 250 to 550 mm
- Cabinet widths 300 to 900 mm
- Maximum back panel height of 199mm

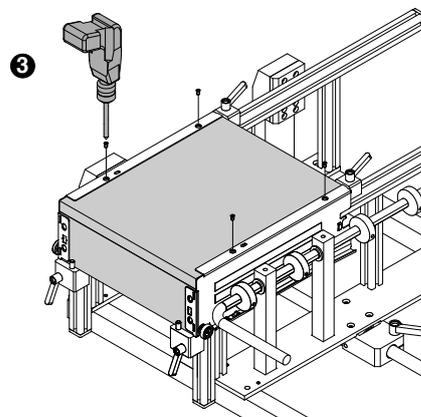
Application



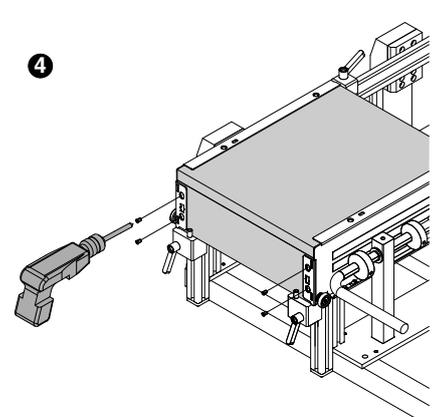
Setting desired drawer length and width.



Insert back and bottom panels. Slide in drawer sides. Activate locking clamps to hold drawer together.



Secure bottom panel using screws.



Secure back panel using screws.

Aksesori Setia Sdn.Bhd.

Company No. 326521-U

Plot 32, Lengkok Rishah 1,
Kawasan Perindustrian Silibin,
30100 Ipoh, Perak, Malaysia.

Tel : (60) 5 - 527 6055

Fax : (60) 5 - 527 6063

E-mail : info@harn.com

www.harn.com

harn[®]

